

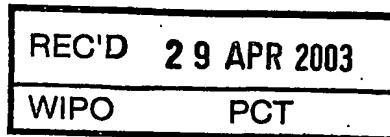
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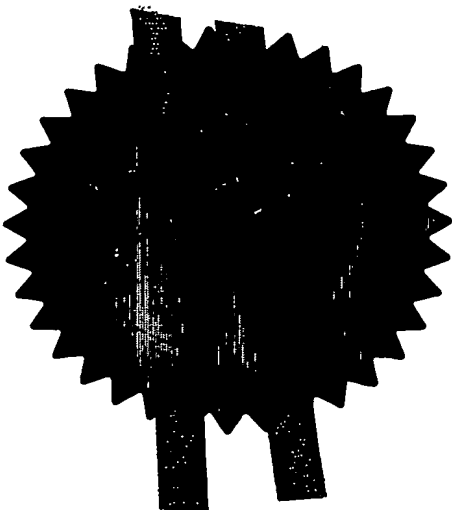
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Dated 30 September 2005

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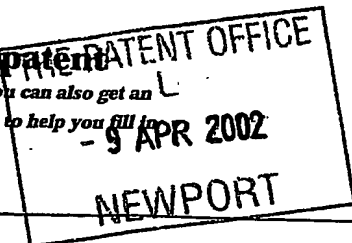
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Request for grant of a patent

(See the notes on the back of this form. You can also get an explanatory leaflet from the Patent Office to help you fill in this form)



The Patent Office

Cardiff Road
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South Wales
NP10 8QQ

1. Your reference

P15724

2. Patent application number

(The Patent Office will fill in this part)

09 APR 2002

0208119.8

3. Full name, address and postcode of the or of each applicant (underline all surnames)

ELI LILLY AND COMPANY,
LILLY CORPORATE CENTER,
INDIANAPOLIS,
INDIANA 46285, USA

Patents ADP number (if you know it)

428904002 ✓

If the applicant is a corporate body, give the country/state of its incorporation

STATE OF INDIANA, U.S.A.

4. Title of the invention

GROWTH HORMONE SECRETAGOGUES

5. Name of your agent (if you have one)

DR IVAN J BURNSIDE

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

LILLY RESEARCH CENTRE,
ERL WOOD MANOR,
WINDLESHAM,
SURREY, GU20 6PH, UK

Patents ADP number (if you know it)

08359861001

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and (if you know it) the or each application number

Country

Priority application number
(if you know it)

Date of filing
(day / month / year)

7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application

Date of filing
(day / month / year)

8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if:

Yes

- a) any applicant named in part 3 is not an inventor, or
 - b) there is an inventor who is not named as an applicant, or
 - c) any named applicant is a corporate body.
- See note (d))

Patents Form 1/77

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Continuation sheets of this form

Description 66

Claim(s) 9

Abstract 1

Drawing(s)

10. If you are also filing any of the following,
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Priority documents

Translations of priority documents

Statement of inventorship and right
to grant of a patent (Patents Form 7/77)

Request for preliminary examination
and search (Patents Form 9/77)

Request for substantive examination
(Patents Form 10/77)

Any other documents
(please specify)

11.

I/We request the grant of a patent on the basis of this application.

Signature

Date 8 April 2002

12. Name and daytime telephone number of
person to contact in the United Kingdom

Dr Ivan J Burnside

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GROWTH HORMONE SECRETAGOGUES

Growth hormone, which is secreted by the pituitary gland, has wide-ranging developmental effects on the organism. Artificial manipulation of growth hormone levels has been demonstrated to have significant therapeutic utility. Human growth hormone supplementation has been shown to be an effective treatment for growth hormone deficiencies and their related disease states in humans. Apart from this application, studies have uncovered new and significant properties of growth hormone which lend further importance to the ability to control growth hormone levels. For example, clinical studies have indicated that growth hormone supplementation may be useful in combating the maladies of ageing in humans. Elevated growth hormone levels in animals have been shown to result in increased lean muscle mass. One application of this latter observation could result in higher production of leaner meat products or in the production of larger and/or stronger animals.

While growth hormone is naturally produced by the pituitary gland, the secretion of growth hormone into the bloodstream is controlled by a second protein, Growth Hormone Releasing Factor (GRF). This hormone is also commonly known in the art as somatocrinin, Growth Hormone Releasing Hormone (GHRH), and Growth Releasing Hormone (GRH).

There are two ways to approach the problem of increasing circulating levels of growth hormone: (1) increase the level of human growth hormone in the organism directly or (2) increase the organism's natural tendency to produce growth hormone. The latter strategy may be achieved via supplementation with GRF. GRF has been demonstrated to increase the circulatory levels of growth

hormone in vivo. (Rivier, et al., Nature (London), 300:276 (1982). The effect of GRF, including structural analogs thereof, on growth hormone production has been widely studied. A primary obstacle to the use of GRF as a direct supplement is its short lifespan in vivo. L.A. Frohman, et al., Journal of Clinical Investigation, 78:906 (1986). More potent and/or longer lasting GRF molecules are therefore desirable for the development of effective human therapeutic or animal husbandry agents.

The structure of GRF has been modified in numerous ways resulting in longer lasting and/or more potent GRF analogs. It has been demonstrated that the first 29 amino acids from the N-terminus are sufficient to retain full GRF activity. Speiss, et al., Biochemistry, 21:6037 (1982). One strategy has been the incorporation of novel D-amino acid residues in various regions of the GRF molecule. V.A. Lance, et al., Biochemical and Biophysical Research Communications, 119:265 (1984); D.H. Coy, et al., Peptides, 8(suppl. 1):49 (1986). Another strategy has modified the peptide backbone of GRF by the incorporation of peptide bond isosteres in the N-terminal region. D. Tourwe, Janssen. Chim. Acta, 3:3 (1985); S.J. Hocart, et al., Journal of Medicinal Chemistry, 33:1954-58 (1990). A series of very active analogs of GHRH is described in European Patent Publication 511,003, published October 28, 1992.

In addition to the actions of GHRH there are various ways known to release growth hormone. For example, chemicals such as arginine, L-3,4-dihydroxyphenylalanine (L-DOPA), glucagon, vasopressin, and insulin-induced hypoglycemia, as well as activities such as sleep and exercise, indirectly cause growth hormone to be released from the pituitary by acting in some fashion on the hypothalamus, perhaps either to decrease somatostatin secretion or to increase the secretion of GHRH.

In cases where increased levels of growth hormone are desired, the problem has generally been solved by providing exogenous growth hormone or by administering GHRH, or a related peptidyl compound which stimulates growth hormone
5 production or release. In either instance the peptidyl nature of the compound has necessitated that it be administered by injection.

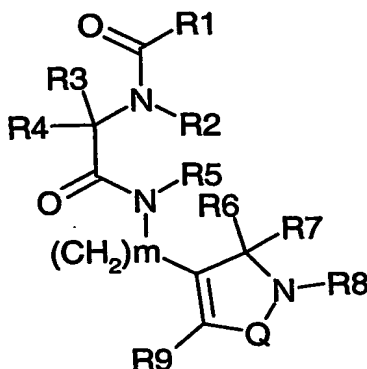
Other compounds have been developed which stimulate the release of endogenous growth hormone, such as analogous
10 peptidyl compounds related to GHRH. These peptides, while considerably smaller than growth hormones are still susceptible to metabolic instability.

Administration of the hexapeptide growth hormone releasing peptide-6 (GHRP-6) results in the secretion of
15 growth hormone in many species, including humans. This peptide is one of a series of synthetic peptides, the structures of which were based on the pentapeptide Met-enkephalin. It has been shown that GHRP binds specifically to the pituitary, although the binding does not involve the
20 opioid, GHRH, or the somatostatin receptors.

In recent years significant efforts have been taken to develop nonpeptidyl analogs of this series of compounds. Such compounds, termed growth hormone secretagogues, should be orally bioavailable, induce the production or release of
25 growth hormone, and act in concert, or synergistically with GHRH. These compounds are non-peptidyl in nature and are, therefore, more metabolically stable than growth hormone, growth hormone releasing hormone, or analogs of either of these proteins.

30 The compounds of this invention are especially desired due to the enhanced in vivo pharmaceutical activity of the compounds.

The present invention relates to compounds of Formula I



Formula I

wherein:

R1 is NHR10 or C₁-C₆alkylNHR10;

5 R10 is hydrogen, C₁-C₆alkyl, C₁-C₆alkyl(OH), C₁-C₆alkylidenyl(OH)R11, or an amino protecting group;

R11 is C₁-C₆alkyl, C₂-C₆alkenyl, C₁-C₆alkyl(O)C₁-C₆alkyl, C(O)O-C₁-C₆alkyl, aryl, or C₁-C₆alkylaryl;

R² is hydrogen, C₁-C₆alkyl, aryl, or C₁-C₆alkylaryl;

10 R3 is unsubstituted or substituted aryl, unsubstituted
or substituted C₁-C₆alkylaryl, unsubstituted or substituted
C₁-C₆alkyl(O)-C₁-C₆alkylaryl, unsubstituted or substituted
C₃-C₈ cycloalkyl, unsubstituted or substituted (C₁-C₆ alkyl)
C₃-C₈ cycloalkyl, indolyl, indolynyl, (C₁-C₆ alkyl) indolyl;
15 R4 is hydrogen, C₁-C₆alkyl, aryl, C₁-C₆alkylaryl, or
C₂-C₆alkenyl;

R5 is hydrogen, aryl, C₁-C₆alkylaryl, hydroxy, C₁-C₆alkoxy, unsubstituted or substituted C₁-C₆alkyl;

R6 and R7 are independently unsubstituted or substituted C₁-C₆alkyl or unsubstituted or substituted C₂-C₆alkenyl with the proviso that at least one group is substituted; or

R6 is hydrogen and R7 is substituted C₁-C₆alkyl or substituted C₂-C₆alkenyl; or

25 or R6 and R7 together with the carbon atom to which
they are attached may form a substituted C3-C8 cycloalkyl
group which is optionally partly unsaturated;

R8 is hydrogen, unsubstituted or substituted C₁-C₆alkyl, unsubstituted or substituted aryl, or unsubstituted or substituted C₁-C₆alkylaryl;

5 R9 is hydrogen, C₁-C₆alkyl, C₂-C₆alkenyl, C₂-C₆alkynyl, C₃-C₈cycloalkyl, C₃-C₈cycloalkenyl, cyano, unsubstituted or substituted aryl, unsubstituted or substituted -O-aryl, unsubstituted or substituted -N-aryl, unsubstituted or substituted -S-aryl, -aryl-aryl(K1)(K2), -O-aryl-aryl(K1)(K2), -N-aryl-aryl(K1)(K2), -S-aryl-aryl(K1)(K2), -O-10 C₁-C₆alkyl, or C₁-C₆alkylaryl, wherein K1 is halo or -CF₃, and K2 is hydrogen, halo or -CF₃ or K1 and K2 together form a methylenedioxy group;

Q is -S(O)₂- or -C(O)-;

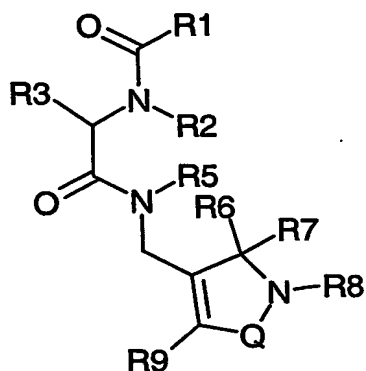
m is a number selected from 1 or 2;

15 or a pharmaceutically acceptable salt or solvate thereof.

The present invention further relates to pharmaceutical formulations containing compounds of formula I, alone or in combination with other growth hormone secretagogue20 compounds, and/or in combination with suitable bone-antiresorptive agents, and the use of said compounds and/or formulations at least for the increase in endogenous levels of growth hormone in a mammal.

The present invention yet further relates to methods25 for the treatment or prevention of a physiological condition which may be modulated by an increase in endogenous growth hormone, which method comprises administering to an animal in need of said treatment an effective amount of a compound of formula I.

30 A preferred embodiment of the invention is a compound of Formula II

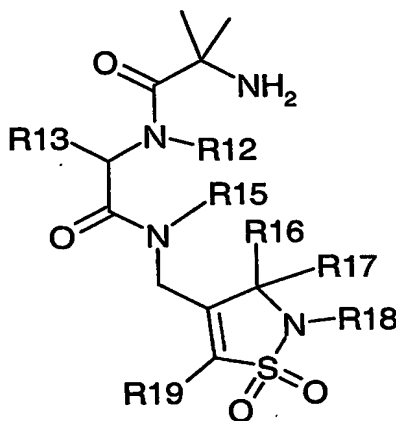


Formula II

wherein

R1, R2, R3, R5, R6, R7, R8, R9 and Q are as defined for
 5 formula I above or a pharmaceutically acceptable salt or
 solvate thereof.

A further preferred embodiment of the invention is a
 compound of Formula III



Formula III

or a pharmaceutically acceptable salt or solvate thereof,
 wherein:

R12 is hydrogen, methyl or ethyl;

15 R13 is unsubstituted or substituted aryl, unsubstituted
 or substituted 3-arylpropyl, unsubstituted or substituted 2-
 arylethyl, unsubstituted or substituted arylmethoxymethyl,
 unsubstituted or substituted 3-indolylmethyl, or
 unsubstituted or substituted cyclohexylmethyl;

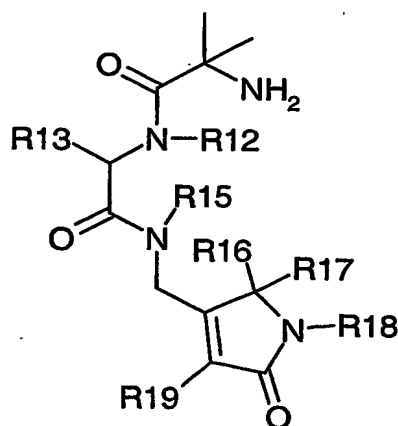
R15 is hydrogen, methyl, ethyl, n-propyl, isopropyl, hydroxy, methoxy, 2-hydroxyethyl, 2-fluoroethyl, or 2,2,2-trifluoroethyl;

R16 and R17 both are fluoromethyl, trifluoromethyl, 2-fluoroethyl, or 2,2,2-trifluoroethyl; or R16 is hydrogen and R17 is trifluoromethyl, 2,2,2-trifluoroethyl, or 3,3,3-trifluoropropyl; or R16 and R17 together with the carbon atom to which they are attached form a fluorocyclohexane or difluorocyclohexane ring;

R18 is hydrogen, methyl, ethyl, arylmethyl, 2-hydroxyethyl, 2-fluoroethyl, or 2,2,2-trifluoroethyl;

R19 is thienyl, naphthyl, thiazolyl, oxazolyl, pyridyl, O-phenyl, or phenyl, which are unsubstituted or substituted with one or more substituents independently selected from the group consisting of C₁-C₆ alkyl, C₁-C₆ alkoxy, CONH₂, CONH(C₁-C₆ alkyl), NHCO(C₁-C₆ alkyl), SO₂NH₂, SO₂NH(C₁-C₆ alkyl), NHSO₂(C₁-C₆ alkyl), COOH, COO(C₁-C₆ alkyl), hydroxy, nitro, halo, SO₂(C₁₋₆ alkyl), SO₂CF₃, OCF₃, CF₃ and cyano.

The present invention additionally relates to compounds of formula IV and pharmaceutically acceptable salts or solvates thereof in which R12 to R19 have the same definition as in Formula III:



Formula IV

The present invention still further relates to processes for the preparation of compounds of formula I.

The terms and abbreviations used herein have their
5 normal meanings unless otherwise designated. For example
"°C" refers to degrees Celsius; "N" refers to normal or
normality; "mmol" refers to millimole or millimoles; "g"
refers to gram or grams; "ml" means milliliter or
10 milliliters; "M" refers to molar or molarity; "MS" refers to
mass spectrometry; "FDMS" refers to field desorption mass
spectrometry; "IS" refers to ion spray ionisation; "EI"
refers to electron impact ionisation; "UV" refers to
ultraviolet spectroscopy; "IR" refers to infrared
15 spectroscopy; and "NMR" refers to nuclear magnetic resonance
spectroscopy.
"TBTU" refers to O-(1H-benzotriazol-1-yl)-N,N,N',N'-
pentamethylene-uronium tetrafluoroborate.

As used herein, the term "C₁-C₆ alkyl" refers to
20 straight or branched, monovalent, saturated aliphatic chains
of 1 to 6 carbon atoms and includes, but is not limited to,
methyl, ethyl, propyl, isopropyl, butyl, isobutyl, t-butyl,
pentyl, isopentyl, and hexyl. The term "C₁-C₆ alkyl"
includes within its definition the term "C₁-C₄ alkyl".

25 The term "substituted C₁-C₆ alkyl" means a C₁-C₆ alkyl
group as defined above which has been substituted by one or
more, preferably from one to three groups selected from halo
(preferably chloro or fluoro), hydroxy, -OC₁-C₆ alkyl,
cyano, SO₂(C₁-C₆ alkyl), OCF₃, CF₃, CONH₂ or NO₂.

30 As used herein, the term "C₂-C₆ alkenyl" refers to
straight or branched, monovalent, unsaturated aliphatic
chains of 2 to 6 carbon atoms including at least one carbon-
carbon double bond and includes, but is not limited to,
ethenyl, propenyl, isopropenyl, butenyl, isobutenyl,

pentenyl, isopentenyl, and hexenyl. The term "C₂-C₆ alkenyl" includes within its definition the term "C₂-C₄ alkenyl".

5 As used herein, the term "C₂-C₆ alkynyl" refers to straight or branched, monovalent, unsaturated aliphatic chains of 2 to 6 carbon atoms including at least one carbon-carbon triple bond and includes, but is not limited to, ethynyl, propynyl, butynyl, isobutynyl, pentynyl, isopentynyl, and hexynyl. The term "C₂-C₆ alkynyl" includes
10 within its definition the term "C₂-C₄ alkynyl".

The term "substituted C₂-C₆ alkenyl" means a C₂-C₆ alkenyl group as defined above which has been substituted by one or more, preferably from one to three groups selected from halo (preferably chloro or fluoro), hydroxy, -OC₁-C₆
15 alkyl, cyano, SO₂(C₁-C₆ alkyl), OCF₃, CF₃, CONH₂ or NO₂.

As used herein, the term "cycloalkyl" refers to cyclized chains of 3 to 8 carbon atoms and includes, but is not limited to, cyclopropyl, cyclobutyl, cyclopentyl, and cyclohexyl.

20 The term "substituted C₃-C₈ cycloalkyl" means a C₃-C₈ cycloalkyl group as defined above which has been substituted by one or more, preferably from one to three groups selected from halo (preferably chloro or fluoro), -OC₁-C₆ alkyl, cyano, SO₂(C₁-C₆ alkyl), OCF₃, CF₃, CONH₂ or NO₂.

25 The term "halo" means chloro, fluoro, bromo or iodo. Halo may most preferably be fluoro or chloro.

"C₁-C₆ alkoxy" represents a straight or branched alkyl chain having from one to six carbon atoms attached to an oxygen atom. Typical C₁-C₆ alkoxy groups include methoxy, ethoxy, propoxy, isopropoxy, butoxy, t-butoxy, pentoxy and
30 the like. The term "C₁-C₆ alkoxy" includes within its definition the term "C₁-C₄ alkoxy".

"C₂-C₆ alkanoyl" represents a straight or branched alkyl chain having from one to five carbon atoms attached

through a carbonyl moiety. Typical C₂-C₆ alkanoyl groups include ethanoyl (also referred to as acetyl), propanoyl, isopropanoyl, butanoyl, t-butanoyl, pentanoyl, hexanoyl, and the like.

- 5 "C₁-C₆ alkylidenyl" refers to a straight or branched, divalent, saturated aliphatic chain of one to six carbon atoms and includes, but is not limited to, methylenyl, ethylenyl, propylenyl, isopropylenyl, butylenyl, isobutylenyl, t-butylenyl, pentylenyl, isopentylenyl, 10 hexylenyl, and the like.

The term "aryl" represents an aromatic ring or rings and aromatic residues of 5 to 7-membered mono- or bicyclic rings with 1 to 4 heteroatoms (a "heteroaryl") including but not limited to such groups as phenyl, 15 naphthyl, biphenyl, thiophenyl (also known as thienyl), benzothiophenyl, furanyl, benzofuranyl, oxazolyl, indolyl, pyridyl, thiazolyl, isoxazolyl, isothiazolyl and the like.

The term "substituted aryl", "substituted N-aryl", and "substituted S-aryl" means that each of the respective aryl 20 groups (which aryl group may contain heteroatoms as described above), is substituted, at any available position, with from one to four substituents, independently selected from the group consisting of C₁-C₆ alkyl, -OC₁-C₆ alkyl, -OCF₃, amide, aryl, aryloxy, SO₂(C₁₋₆ alkyl), SO₂CF₃, NHamide, 25 carboxamide, sulfonamide, NHsulfonamide, imide, hydroxy, carboxy, nitro, halo, tri(chloro or fluoro)methyl, and cyano. The aromatic ring may be attached at any carbon atom or heteroatom which affords a stable structure. The group, 3,4-methylenedioxyphenyl is embraced by this definition.

30 The term "unsubstituted C₁-C₆ alkylaryl" means an unsubstituted C₁-C₆ alkyl group, as defined above, bonded to an unsubstituted aryl group as defined above. In preferred unsubstituted C₁-C₆ alkylaryl groups the unsubstituted C₁-C₆ alkyl moiety has from 1 to 3 carbon atoms. Also, and

independently, in preferred unsubstituted C₁-C₆ alkylaryl groups the aryl group is selected from phenyl, thiazolyl, pyridyl, naphthyl, thienyl, oxazolyl, isoxazolyl and indolyl.

5 The term "substituted C₁-C₆ alkylaryl" means either an unsubstituted or substituted C₁-C₆ alkyl group, as defined above, bonded to a substituted aryl group as defined above or a substituted C₁-C₆ alkyl group as defined above bonded to an unsubstituted aryl group as defined above. In
10 preferred compounds of the invention substituted C₁-C₆ alkylaryl denotes an C₁-C₆ alkyl group as defined above, bonded to a substituted aryl group as defined above. In more preferred substituted C₁-C₆ alkylaryl groups the
15 unsubstituted C₁-C₆ alkyl moiety has from 1 to 3 carbon atoms. Also, and independently, in more preferred substituted C₁-C₆ alkylaryl groups the substituted aryl group is a selected from phenyl, thiazolyl, pyridyl, isoxazolyl, naphthyl, thienyl, oxazolyl or indolyl
20 substituted, at any available position, by from one to four, preferably one, two or three, substituents independently selected from halo (preferably chloro or fluoro), C₁-C₆ alkyl, -OC₁-C₆ alkyl, cyano, SO₂(C₁-C₆ alkyl), OCF₃, CF₃, CONH₂, NO₂, phenyl, phenoxy, thienyl, pyridyl, thiazolyl, oxazolyl, furanyl, benzothiophenyl, benzofuranyl.

25 The term "unsubstituted C₁-C₆ alkyl(O)- C₁-C₆ alkyl aryl" means an unsubstituted C₁-C₆ alkyl(O)- C₁-C₆ alkyl group, as defined above, bonded to an unsubstituted aryl group as defined above. In preferred unsubstituted C₁-C₆ alkyl(O)-C₁-C₆ alkylaryl groups the unsubstituted C₁-C₆
30 alkyl(O)-C₁-C₆ alkyl moiety is -CH₂-O-CH₂-, -CH₂-O-CH₂CH₂-, or -CH₂CH₂-O-CH₂-, most preferably -CH₂-O-CH₂-. Also, and independently, in preferred unsubstituted C₁-C₆ alkyl(O)-C₁-C₆ alkylaryl groups the aryl group is a selected from

phenyl, thiazolyl, pyridyl, naphthyl, thienyl, oxazolyl, isoxazolyl and indolyl.

The term "substituted C₁-C₆ alkyl(O)- C₁-C₆ alkyl aryl" means either an unsubstituted or substituted C₁-C₆ alkyl(O)- C₁-C₆ alkyl group, as defined above, bonded to a substituted aryl group as defined above or a substituted C₁-C₆ alkyl(O)- C₁-C₆ alkyl group as defined above bonded to an unsubstituted aryl group as defined above. In preferred compounds of the invention substituted C₁-C₆ alkyl(O)-C₁-C₆ alkylaryl denotes an C₁-C₆ alkyl(O)- C₁-C₆ alkyl group as defined above, bonded to a substituted aryl group as defined above. In more preferred substituted C₁-C₆ alkyl(O)-C₁-C₆ alkylaryl groups the unsubstituted C₁-C₆ alkyl(O)-C₁-C₆ alkyl moiety is -CH₂-O-CH₂-, -CH₂-O-CH₂CH₂-, or -CH₂CH₂-O-CH₂-, most preferably -CH₂-O-CH₂-. Also, and independently, in more preferred substituted C₁-C₆ alkyl(O)-C₁-C₆ alkylaryl groups the substituted aryl group is selected from phenyl, thiazolyl, pyridyl, naphthyl, thienyl, oxazolyl, isoxazolyl and indolyl substituted, at any available position, by from one to four, preferably one, two or three, substituents independently selected from halo (preferably chloro or fluoro), C₁-C₆ alkyl, -OC₁-C₆ alkyl, cyano, SO₂(C₁-C₆ alkyl), OCF₃, CF₃, CONH₂, NO₂, phenyl, phenoxy, thienyl, pyridyl, thiazolyl, oxazolyl, furanyl, benzothiophenyl, benzofuranyl.

The term "unsubstituted (C₁-C₆ alkyl) C₃-C₈ cycloalkyl" means an unsubstituted C₁-C₆ alkyl group, as defined above, bonded to an unsubstituted C₃-C₈ cycloalkyl group as defined above. In preferred unsubstituted (C₁-C₆ alkyl) C₃-C₈ cycloalkyl groups the unsubstituted C₁-C₆ alkyl moiety has from 1 to 3 carbon atoms. Also, and independently, in more preferred unsubstituted (C₁-C₆ alkyl) C₃-C₈ cycloalkyl groups the C₃-C₈ cycloalkyl group is cyclopentyl or cyclohexyl.

The term "substituted (C₁-C₆ alkyl) C₃-C₈ cycloalkyl" means either an unsubstituted or substituted C₁-C₆ alkyl

group, as defined above, bonded to a substituted C₃-C₈ cycloalkyl group as defined above or a substituted C₁-C₆ alkyl group as defined above bonded to an unsubstituted C₃-C₈ cycloalkyl group as defined above. In preferred compounds of the invention substituted (C₁-C₆ alkyl) C₃-C₈ cycloalkyl denotes an C₁-C₆ alkyl group as defined above, bonded to a substituted C₃-C₈ cycloalkyl group as defined above. In more preferred substituted (C₁-C₆ alkyl) C₃-C₈ cycloalkyl groups the unsubstituted C₁-C₆ alkyl moiety has from 1 to 3 carbon atoms. Also, and independently, in more preferred substituted (C₁-C₆ alkyl) C₃-C₈ cycloalkyl groups the substituted C₃-C₈ cycloalkyl group cyclopentyl or cyclohexyl substituted, at any available position, by at least one and preferably from one to four substituents independently selected from halo (preferably chloro or fluoro), C₁-C₆ alkyl, -OC₁-C₆ alkyl, cyano, SO₂(C₁-C₆ alkyl), OCF₃, CF₃, CONH₂, NO₂, phenyl, phenoxy, thienyl, pyridyl, thiazolyl, oxazolyl, furanyl, benzothiophenyl, benzofuranyl.

The term "-O-aryl" means an aryloxy substituent which is bonded to the parent molecule through the O group. The term "unsubstituted or substituted -O-aryl" means that the aryl group of the -O-aryl substituent is unsubstituted or substituted with from one to four substituents independently selected from the group consisting of C₁-C₆ alkyl, -OC₁-C₆ alkyl, -OCF₃, amide, aryl, aryloxy, SO₂(C₁-C₆ alkyl), NHamide, carboxamide, sulfonamide, Nhsulfonamide, imide, hydroxy, carboxy, nitro, halo, tri(chloro or fluoro)methyl, CF₃SO₂ and cyano.

The term "-aryl-aryl(K1)(K2)" refers to an aryl group substituted with an additional aryl group said additional aryl group being disubstituted with K1 and K2. K1 is defined to include halo and -CF₃, and K2 is defined to include hydrogen, halo, and -CF₃. Alternatively K1 and K2 together may form a methylenedioxy group. Similarly, the

terms "-O-aryl-aryl(K1)(K2)", "-N-aryl-aryl(K1)(K2)", and "-S-aryl-aryl(K1)(K2)" are likewise defined. For example, the term "-O-aryl-aryl(K1)(K2)" means an aryloxy substituent as defined above which is substituted with an additional aryl group, said additional aryl group being disubstituted with K1 and K2. K1 and K2 are as defined immediately above.

The term "carboxy-protecting group" as used herein refers to substituents of the carboxy group commonly employed to block or protect the carboxy functionality while reacting other functional groups on the compound. Examples of such protecting groups include methyl, ethyl, p-nitrobenzyl, p-methylbenzyl, p-methoxybenzyl, 3,4-dimethoxybenzyl, 2,4-dimethoxybenzyl, 2,4,6-trimethoxybenzyl, 2,4,6-trimethylbenzyl, pentamethylbenzyl, 3,4-methylene-dioxybenzyl, benzhydryl, 4,4'-dimethoxybenzhydryl, 2,2',4,4'-tetramethoxybenzhydryl, t-butyl, t-amyl, trityl, 4-methoxytrityl, 4,4'-dimethoxytrityl, 4,4''-trimethoxytrityl, 2-phenylprop-2-yl, trimethylsilyl, t-butyl dimethylsilyl, phenacyl, 2,2,2-trichloroethyl, 2-(di(n-butyl)methylsilyl)ethyl, p-toluenesulfonylethyl, 4-nitrobenzylsulfonylethyl, allyl, cinnamyl, 1-(trimethylsilylmethyl)prop-1-en-3-yl, and the like.

A preferred carboxy-protecting group for the practice of the present invention is methyl or ethyl. Further examples of these groups may be found in E. Haslam, supra, at Chapter 5, and T.W. Greene, et al., supra, at Chapter 5.

The term "amino-protecting group" as used herein refers to substituents of the amino group commonly employed to block or protect the amino functionality while reacting other functional groups on the compound. Examples of such amino-protecting groups can be found at T.W. Greene, et al., supra.

Examples of such amino-protecting groups include, but are not limited to, formyl, trityl, phthalimido,

trichloroacetyl, chloroacetyl, bromoacetyl, iodoacetyl, and urethane-type blocking groups such as benzyloxycarbonyl, 4-phenylbenzyloxycarbonyl, 2-methylbenzyloxycarbonyl, 4-methoxybenzyloxycarbonyl, 4-fluorobenzyloxycarbonyl, 5 4-chlorobenzyloxycarbonyl, 3-chlorobenzyloxycarbonyl, 2-chlorobenzyloxycarbonyl, 2,4-dichlorobenzyloxycarbonyl, 4-bromobenzyloxycarbonyl, 3-bromobenzyloxycarbonyl, 4-nitrobenzyloxycarbonyl, 4-cyanobenzyloxycarbonyl, n-butoxycarbonyl, (NBoc) t-butoxycarbonyl, 10 1,1-diphenyleth-1-yloxycarbonyl, 1,1-diphenylprop-1-yloxycarbonyl, 2-phenylprop-2-yloxycarbonyl, 2-(p-toluy1)-prop-2-yloxycarbonyl, cyclopentanyloxycarbonyl, 1-methylcyclopentanyloxycarbonyl, cyclohexanyloxycarbonyl, 15 1-methylcyclohexanyloxycarbonyl, 2-methylcyclohexanyloxycarbonyl, 2-(4-toluy1sulfonyl)-ethoxycarbonyl, 2-(methy1sulfonyl)ethoxycarbonyl, 2-(triphenylphosphino)-ethoxycarbonyl, 20 fluorenylmethoxy-carbonyl (Fmoc), 2-(trimethylsilyl)ethoxycarbonyl, allyloxycarbonyl, 1-(trimethylsilylmethyl)prop-1-enyloxycarbonyl, 5-benzisoxalylmethoxycarbonyl, 4-acetoxybenzyloxycarbonyl, 2,2,2-trichloroethoxycarbonyl, 2-ethynyl-2-propoxycarbonyl, 25 cyclopropylmethoxycarbonyl, 4-(decyloxy)benzyloxycarbonyl, isobornyloxycarbonyl, 1-piperidyloxycarbonyl, and the like; benzoylmethylsulfonyl group, 2-nitrophenylsulfonyl, diphenylphosphine oxide and like amino-protecting groups.

The amino-protecting group employed is usually not 30 critical so long as the derivatized amino group is stable to the condition of subsequent reactions on other positions of the intermediate molecule, and may be selectively removed at the appropriate point without disrupting the remainder of the molecule including any other amino-protecting groups. A

preferred amino-protecting group for the practice of the present invention is t-butoxycarbonyl (NBoc). Further examples of groups referred to by the above terms are described by E. Haslam, Protective Groups in Organic Chemistry, (J.G.W. McOmie, ed., 1973), at Chapter 2; and T.W. Greene and P.G.M. Wuts, Protective Groups in Organic Synthesis (1991), at Chapter 7.

The term "activating group" as used herein refers a leaving group which, when taken with the carbonyl ($-C=O$) group to which it is attached, is more likely to take part in an acylation reaction than would be the case if the group were not present, as in the free acid. Such activating groups are well-known to those skilled in the art and may be, for example, succinimidoxo, phthalimidoxo, benzotriazoloxo, azido, chloro, bromo, fluoro or $-O-CO-(C_4-C_7 \text{ alkyl})$.

In the more preferred compounds of formula I, R1 is $C_1-C_6\text{alkylNHR}_{10}$ where in R10 is selected from hydrogen and C_1-C_6 alkyl. In the most preferred compounds of the invention R1 is a group of formula $-C(CH_3)_2NH_2$.

In the more preferred compounds of formula I, R2 is hydrogen or C_1-C_6 alkyl, preferably methyl. In the most preferred compounds of the invention R2 is hydrogen.

In the more preferred compounds of formula I, R3 is an unsubstituted or substituted aryl group, an unsubstituted or substituted C_1-C_6 alkylaryl group or a an unsubstituted or substituted $C_1-C_6\text{alkyl}(O)-C_1-C_6\text{alkyl aryl}$ group wherein:

the $C_1-C_6\text{alkyl}$ moiety within the unsubstituted or substituted C_1-C_6 alkylaryl group is methyl, ethyl or propyl;

the $C_1-C_6\text{alkyl}(O)-C_1-C_6\text{alkyl}$ moiety within the unsubstituted or substituted $C_1-C_6\text{alkyl}(O)-C_1-C_6\text{alkyl aryl}$ group is a moiety of formula $-CH_2OCH_2-$;

the aryl moiety within said groups is selected from phenyl, thiazolyl, pyridyl, naphthyl, thienyl, oxazolyl, isoxazolyl and indolyl which is unsubstituted or substituted by from one to three groups independently selected from halo (preferably chloro or fluoro), methyl, methoxy, cyano, SO₂Me, trifluoromethyl, and trifluoromethoxy. Most preferably the unsubstituted aryl moiety is phenyl, naphthyl, thiazolyl or indolyl and the substituted aryl moiety in said groups is 2-fluorophenyl, 3-fluorophenyl, 4-fluorophenyl, 2,3-difluorophenyl, 2,4-difluorophenyl, 2,5-difluorophenyl, 2,6-difluorophenyl, 3,4-difluorophenyl, 3,5-difluorophenyl, 2,4,6-trifluorophenyl, 2,4,5-trifluorophenyl, 2,3,6-trifluorophenyl, 2,3,5-trifluorophenyl, 2-chlorophenyl, 3-chlorophenyl, 4-chlorophenyl, 2,6-dichlorophenyl, 2-fluoro-6-chlorophenyl, 2-fluoro-3-chlorophenyl, 2-fluoro-4-chlorophenyl, 2,6-difluoro-3-chlorophenyl, 4-trifluoromethylphenyl, 3-trifluoromethylphenyl, 2-trifluoromethylphenyl, 2-fluoro-5-trifluoromethylphenyl, 4-trifluoromethoxyphenyl, 3-trifluoromethoxyphenyl, 2-trifluoromethoxyphenyl, 2-cyanophenyl, 3-cyanophenyl, 4-cyanophenyl, 4-methanesulphonylphenyl, or 2-methyl thiazolyl.

In the more preferred compounds of formula I R₄ is hydrogen or C₁-C₆ alkyl. In the most preferred compounds of the invention R₄ is hydrogen or methyl.

In the more preferred compounds of formula I R₅ is hydrogen, C₁-C₆ alkyl, hydroxy, C₁-C₆alkoxy, C₁-C₆alkyl which is substituted by hydroxy or C₁-C₆alkyl which is substituted by one, two, or three halo atoms, preferably fluoro or chloro. In the most preferred compounds of the invention R₅ is hydrogen, methyl, ethyl, i-propyl, n-propyl, 2-fluoroethyl, 2-hydroxyethyl, 2,2,2-trifluoroethyl, hydroxy or methoxy.

In the more preferred compounds of formula I R6 and R7 are independently C₁-C₆alkyl or C₂-C₆alkenyl, in which one or both groups are substituted by one, two, or three halo atoms; or R6 is hydrogen and R7 is C₁-C₆alkyl or C₂-C₆alkenyl which is substituted by one, two, or three halo atoms; or R6 and R7 together with the carbon atom to which they are attached may form a C₃-C₈cycloalkyl group which is optionally partly unsaturated and which is substituted by one, two, or three halo atoms. In the most preferred compounds of the invention R6 and R7 both are fluoromethyl, trifluoromethyl, 2-fluoroethyl, or 2,2,2-trifluoroethyl; or R6 is hydrogen and R7 is trifluoromethyl, 2,2,2-trifluoroethyl, or 3,3,3-trifluoropropyl; or R6 and R7 together with the carbon atom to which they are attached form a fluorocyclohexane or difluorocyclohexane ring.

In the more preferred compounds of formula I, R8 is hydrogen, C₁-C₆ alkyl, benzyl C₁-C₆alkyl which is substituted by hydroxy or C₁-C₆alkyl which is substituted by one, two, or three halo atoms, phenyl substituted by one, two, or three halo atoms or benzyl substituted by one, two, or three halo atoms. The Halo atoms are preferably fluoro or chloro. In the most preferred compounds of the invention R8 is hydrogen, methyl, ethyl, benzyl, 2-hydroxyethyl, 2-fluoroethyl, 2,2,2-trifluoroethyl.

In the more preferred compounds of formula I, R9 is C₁-C₆ alkyl, C₃-C₈ cycloalkyl, unsubstituted or substituted aryl, unsubstituted or substituted-O-aryl, or -aryl-aryl(K1)(K2) wherein K1 is halo or -CF₃ and K2 is hydrogen, halo or CF₃ or K1 and K2 together form a methylenedioxy group.

In preferred compounds of the invention wherein R9 is a C₁-C₆ alkyl group, R9 is most preferably methyl or isopropyl. In preferred compounds of the invention wherein R9 is a C₃-C₈ cycloalkyl group, R9 is most preferably cyclohexyl. In

preferred compounds of the invention wherein R9 is an -aryl-aryl(K1)(K2) group, R9 is a -phenyl-phenyl(K1)(K2), or -phenyl-thienyl(K1)(K2) group, and most preferably is -phenyl-fluorophenyl, -phenyl-chlorophenyl, -phenyl-trifluoromethylphenyl, -phenyl-(3,4-methylenedioxyphenyl) or -phenyl-chlorothienyl.

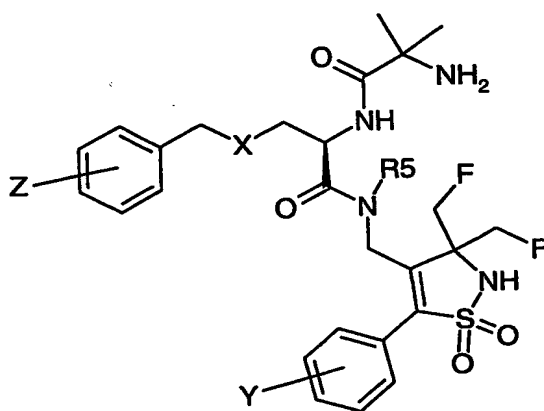
In preferred compounds of the invention wherein R9 is an unsubstituted or substituted aryl or unsubstituted or substituted-O-aryl group, said unsubstituted or substituted aryl moiety is phenyl, naphthyl, pyridyl, thienyl, thiazolyl or oxazolyl, most preferably phenyl. Preferred optional substituents are halo (preferably chloro, fluoro or bromo), methyl, ethyl, propyl, t-butyl, trifluoromethyl, trifluoromethoxy, methoxy, ethoxy, cyano, methylsulphonyl, phenyl, phenoxy, thienyl, pyridyl, thiazolyl, oxazolyl, nitro, CONH₂, furanyl, benzothiophenyl and benzofuranyl. In the most preferred compounds of the invention wherein R9 is an unsubstituted or substituted aryl or unsubstituted or substituted-O-aryl group, R9 is selected from phenyl, 4-methylsulphonylphenyl, 3-methylsulphonylphenyl, 4-fluorophenyl, 2-fluorophenyl, 3-fluorophenyl, 3-chlorophenyl, 2-chlorophenyl, 4-chlorophenyl, 4-t-butylphenyl, 4-trifluoromethylphenyl, 3-trifluoromethylphenyl, 4-nitrophenyl, 3-nitrophenyl, 4-bromophenyl, 3-bromophenyl, 2-bromophenyl, 4-methylphenyl, 3-methylphenyl, 4-phenylphenyl, 3-phenylphenyl, 4-phenoxyphenyl, 3-phenoxyphenyl, 4-cyanophenyl, 3-cyanophenyl, 4-carbamoylphenyl, 4-methoxyphenyl, 3-methoxyphenyl, thienyl, thiazolyl, pyridyl, phenoxy, 4-chlorophenoxy, 2,3-dichlorophenyl, 3,4-dichlorophenyl, naphthyl, oxazolyl, 2,4-difluorophenyl, 3,4-difluorophenyl, 3,5-difluorophenyl, 2,3-difluorophenyl, 2,6-difluorophenyl, 2,5-difluorophenyl, 2-fluoro-3-chlorophenyl, 4-ethylphenyl,

4-ethoxyphenyl, 3,4,5-trifluoromethyl, 3-fluoro-4-chlorophenyl and 4-carbamoylphenyl.

It will be understood that the preferred definitions given above in respect of R₂, R₃, R₅, R₆, R₇, R₈ and R₉ in formula I and II apply to the substituents within the definitions at the corresponding positions in formulae III and IV i.e. positions R₁₂, R₁₃, R₁₅, R₁₆, R₁₇, R₁₈ and R₁₉ respectively.

Particularly preferred compounds of the invention are those set out in the following tables I to IV and the pharmaceutically acceptable salts and solvates thereof:

Table I



15

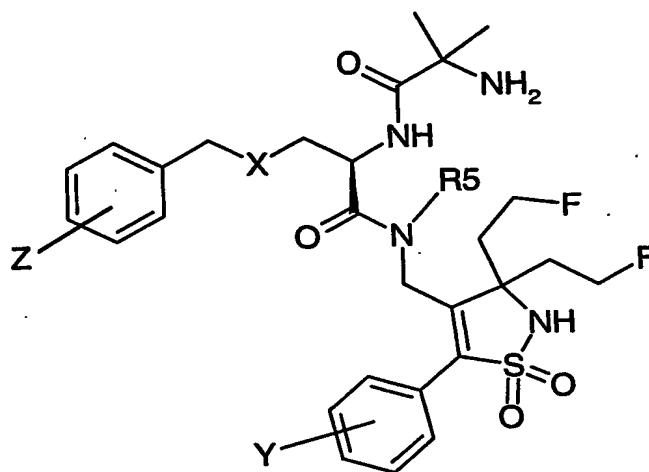
X	Y	Z	R ₅
O	4-Cl	H	CH ₂ CH ₃
O	4-Cl	2-F	CH ₂ CH ₃
O	4-Cl	3-F	CH ₂ CH ₃
O	4-Cl	4-F	CH ₂ CH ₃
O	4-Cl	4-Cl	CH ₂ CH ₃
O	4-Cl	2,5-F ₂	CH ₂ CH ₃
O	4-Cl	2,4-F ₂	CH ₂ CH ₃
O	4-Cl	2-Cl	CH ₂ CH ₃
O	4-Cl	2,6-F ₂	CH ₂ CH ₃
O	4-Cl	3,5-F ₂	CH ₂ CH ₃
O	4-Cl	2,3-F ₂	CH ₂ CH ₃
O	4-Cl	3,4-F ₂	CH ₂ CH ₃
O	4-Cl	2,3,5-F ₃	CH ₂ CH ₃
O	4-Cl	2,3,6-F ₃	CH ₂ CH ₃

O	4-Cl	2,4,5-F ₃	CH ₂ CH ₃
O	4-Cl	2,6-Cl ₂	CH ₂ CH ₃
O	4-Cl	2-F-3-Cl	CH ₂ CH ₃
O	4-Cl	2-F-6-Cl	CH ₂ CH ₃
O	4-F	H	CH ₂ CH ₃
O	4-F	2-F	CH ₂ CH ₃
O	4-F	3-F	CH ₂ CH ₃
O	4-F	4-F	CH ₂ CH ₃
O	4-F	4-Cl	CH ₂ CH ₃
O	4-F	2,5-F ₂	CH ₂ CH ₃
O	4-F	2,4-F ₂	CH ₂ CH ₃
O	4-F	2-Cl	CH ₂ CH ₃
O	4-F	2,6-F ₂	CH ₂ CH ₃
O	4-F	3,5-F ₂	CH ₂ CH ₃
O	4-F	2,3-F ₂	CH ₂ CH ₃
O	4-F	3,4-F ₂	CH ₂ CH ₃
O	4-F	2,3,5-F ₃	CH ₂ CH ₃
O	4-F	2,3,6-F ₃	CH ₂ CH ₃
O	4-F	2,4,5-F ₃	CH ₂ CH ₃
O	4-F	2,6-Cl ₂	CH ₂ CH ₃
O	4-F	2-F-3-Cl	CH ₂ CH ₃
O	4-F	2-F-6-Cl	CH ₂ CH ₃
CH ₂	4-Cl	H	CH ₂ CH ₃
CH ₂	4-Cl	3,5-F ₂	CH ₂ CH ₃
CH ₂	4-Cl	4-F	CH ₂ CH ₃
CH ₂	4-Cl	2,6-F ₂	CH ₂ CH ₃
CH ₂	4-F	H	CH ₂ CH ₃
CH ₂	4-F	3,5-F ₂	CH ₂ CH ₃
CH ₂	4-F	4-F	CH ₂ CH ₃
CH ₂	4-F	2,6-F ₂	CH ₂ CH ₃
O	3-Cl	H	CH ₂ CH ₃
O	3-Cl	3,5-F ₂	CH ₂ CH ₃
O	3-Cl	4-F	CH ₂ CH ₃
O	3-Cl	2,6-F ₂	CH ₂ CH ₃
O	3-Cl	2,5-F ₂	CH ₂ CH ₃
O	3-F	H	CH ₂ CH ₃
O	3-F	3,5-F ₂	CH ₂ CH ₃
O	3-F	4-F	CH ₂ CH ₃
O	3-F	2,6-F ₂	CH ₂ CH ₃
O	3-F	2,5-F ₂	CH ₂ CH ₃
O	4-CN	H	CH ₂ CH ₃
O	4-CN	3,5-F ₂	CH ₂ CH ₃
O	4-CN	4-F	CH ₂ CH ₃
O	4-CN	2,6-F ₂	CH ₂ CH ₃

O	4-CN	2,5-F ₂	CH ₂ CH ₃
O	2,5-F ₂	H	CH ₂ CH ₃
O	2,5-F ₂	3,5-F ₂	CH ₂ CH ₃
O	2,5-F ₂	4-F	CH ₂ CH ₃
O	2,5-F ₂	2,6-F ₂	CH ₂ CH ₃
O	2,5-F ₂	2,5-F ₂	CH ₂ CH ₃
O	3,5-F ₂	H	CH ₂ CH ₃
O	3,5-F ₂	3,5-F ₂	CH ₂ CH ₃
O	3,5-F ₂	4-F	CH ₂ CH ₃
O	3,5-F ₂	2,6-F ₂	CH ₂ CH ₃
O	3,5-F ₂	2,5-F ₂	CH ₂ CH ₃
O	3,4-F ₂	H	CH ₂ CH ₃
O	3,4-F ₂	3,5-F ₂	CH ₂ CH ₃
O	3,4-F ₂	4-F	CH ₂ CH ₃
O	3,4-F ₂	2,6-F ₂	CH ₂ CH ₃
O	3,4-F ₂	2,5-F ₂	CH ₂ CH ₃
O	4-CF ₃	H	CH ₂ CH ₃
O	4-CF ₃	3,5-F ₂	CH ₂ CH ₃
O	4-CF ₃	4-F	CH ₂ CH ₃
O	4-CF ₃	2,6-F ₂	CH ₂ CH ₃
O	4-CF ₃	2,5-F ₂	CH ₂ CH ₃
O	4-Cl	H	CH ₃
O	4-Cl	2-F	CH ₃
O	4-Cl	3-F	CH ₃
O	4-Cl	4-F	CH ₃
O	4-Cl	4-Cl	CH ₃
O	4-Cl	2,5-F ₂	CH ₃
O	4-Cl	2,4-F ₂	CH ₃
O	4-Cl	2-Cl	CH ₃
O	4-Cl	2,6-F ₂	CH ₃
O	4-Cl	3,5-F ₂	CH ₃
O	4-Cl	2,3-F ₂	CH ₃
O	4-Cl	3,4-F ₂	CH ₃
O	4-Cl	2,3,5-F ₃	CH ₃
O	4-Cl	2,3,6-F ₃	CH ₃
O	4-Cl	2,4,5-F ₃	CH ₃
O	4-Cl	2,6-Cl ₂	CH ₃
O	4-Cl	2-F-3-Cl	CH ₃
O	4-Cl	2-F-6-Cl	CH ₃
O	4-F	H	CH ₃
O	4-F	2-F	CH ₃
O	4-F	3-F	CH ₃
O	4-F	4-F	CH ₃
O	4-F	4-Cl	CH ₃
O	4-F	2,5-F ₂	CH ₃

O	4-F	2,4-F ₂	CH ₃
O	4-F	2-Cl	CH ₃
O	4-F	2,6-F ₂	CH ₃
O	4-F	3,5-F ₂	CH ₃
O	4-F	2,3-F ₂	CH ₃
O	4-F	3,4-F ₂	CH ₃
O	4-F	2,3,5-F ₃	CH ₃
O	4-F	2,3,6-F ₃	CH ₃
O	4-F	2,4,5-F ₃	CH ₃
O	4-F	2,6-Cl ₂	CH ₃
O	4-F	2-F-3-Cl	CH ₃
O	4-F	2-F-6-Cl	CH ₃
CH ₂	4-Cl	H	CH ₃
CH ₂	4-Cl	3,5-F ₂	CH ₃
CH ₂	4-Cl	4-F	CH ₃
CH ₂	4-Cl	2,6-F ₂	CH ₃
CH ₂	4-F	H	CH ₃
CH ₂	4-F	3,5-F ₂	CH ₃
CH ₂	4-F	4-F	CH ₃
CH ₂	4-F	2,6-F ₂	CH ₃
O	3-F	H	CH ₃
O	3-F	3,5-F ₂	CH ₃
O	3-F	4-F	CH ₃
O	3-F	2,6-F ₂	CH ₃
O	3-F	2,5-F ₂	CH ₃
O	2,5-F ₂	H	CH ₃
O	2,5-F ₂	3,5-F ₂	CH ₃
O	2,5-F ₂	4-F	CH ₃
O	2,5-F ₂	2,6-F ₂	CH ₃
O	2,5-F ₂	2,5-F ₂	CH ₃
O	3,5-F ₂	H	CH ₃
O	3,5-F ₂	3,5-F ₂	CH ₃
O	3,5-F ₂	4-F	CH ₃
O	3,5-F ₂	2,6-F ₂	CH ₃
O	3,5-F ₂	2,5-F ₂	CH ₃
O	3,4-F ₂	H	CH ₃
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O	3,4-F ₂	4-F	CH ₃
O	3,4-F ₂	2,6-F ₂	CH ₃
O	3,4-F ₂	2,5-F ₂	CH ₃
O	4-CF ₃	H	CH ₃
O	4-CF ₃	3,5-F ₂	CH ₃
O	4-CF ₃	4-F	CH ₃
O	4-CF ₃	2,6-F ₂	CH ₃

O 4-CF₃ 2,5-F₂ CH₃

Table II

10

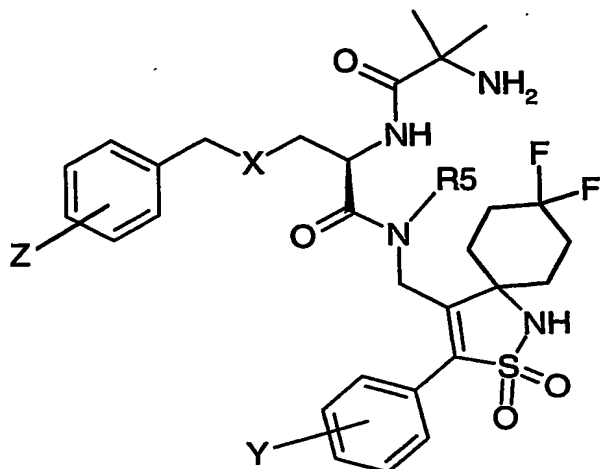
X	Y	Z	R5
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O	4-Cl	2-F	CH ₂ CH ₃
O	4-Cl	3-F	CH ₂ CH ₃
O	4-Cl	4-F	CH ₂ CH ₃
O	4-Cl	4-Cl	CH ₂ CH ₃
O	4-Cl	2,5-F ₂	CH ₂ CH ₃
O	4-Cl	2,4-F ₂	CH ₂ CH ₃
O	4-Cl	2-Cl	CH ₂ CH ₃
O	4-Cl	2,6-F ₂	CH ₂ CH ₃
O	4-Cl	3,5-F ₂	CH ₂ CH ₃
O	4-Cl	2,3-F ₂	CH ₂ CH ₃
O	4-Cl	3,4-F ₂	CH ₂ CH ₃
O	4-Cl	2,3,5-F ₃	CH ₂ CH ₃
O	4-Cl	2,3,6-F ₃	CH ₂ CH ₃
O	4-Cl	2,4,5-F ₃	CH ₂ CH ₃
O	4-Cl	2,6-Cl ₂	CH ₂ CH ₃
O	4-Cl	2-F-3-Cl	CH ₂ CH ₃
O	4-Cl	2-F-6-Cl	CH ₂ CH ₃
O	4-F	H	CH ₂ CH ₃
O	4-F	2-F	CH ₂ CH ₃
O	4-F	3-F	CH ₂ CH ₃
O	4-F	4-F	CH ₂ CH ₃
O	4-F	4-Cl	CH ₂ CH ₃

O	4-F	2,5-F ₂	CH ₂ CH ₃
O	4-F	2,4-F ₂	CH ₂ CH ₃
O	4-F	2-Cl	CH ₂ CH ₃
O	4-F	2,6-F ₂	CH ₂ CH ₃
O	4-F	3,5-F ₂	CH ₂ CH ₃
O	4-F	2,3-F ₂	CH ₂ CH ₃
O	4-F	3,4-F ₂	CH ₂ CH ₃
O	4-F	2,3,5-F ₃	CH ₂ CH ₃
O	4-F	2,3,6-F ₃	CH ₂ CH ₃
O	4-F	2,4,5-F ₃	CH ₂ CH ₃
O	4-F	2,6-Cl ₂	CH ₂ CH ₃
O	4-F	2-F-3-Cl	CH ₂ CH ₃
O	4-F	2-F-6-Cl	CH ₂ CH ₃
CH ₂	4-Cl	H	CH ₂ CH ₃
CH ₂	4-Cl	3,5-F ₂	CH ₂ CH ₃
CH ₂	4-Cl	4-F	CH ₂ CH ₃
CH ₂	4-Cl	2,6-F ₂	CH ₂ CH ₃
CH ₂	4-F	H	CH ₂ CH ₃
CH ₂	4-F	3,5-F ₂	CH ₂ CH ₃
CH ₂	4-F	4-F	CH ₂ CH ₃
CH ₂	4-F	2,6-F ₂	CH ₂ CH ₃
O	3-Cl	H	CH ₂ CH ₃
O	3-Cl	3,5-F ₂	CH ₂ CH ₃
O	3-Cl	4-F	CH ₂ CH ₃
O	3-Cl	2,6-F ₂	CH ₂ CH ₃
O	3-Cl	2,5-F ₂	CH ₂ CH ₃
O	3-F	H	CH ₂ CH ₃
O	3-F	3,5-F ₂	CH ₂ CH ₃
O	3-F	4-F	CH ₂ CH ₃
O	3-F	2,6-F ₂	CH ₂ CH ₃
O	3-F	2,5-F ₂	CH ₂ CH ₃
O	4-CN	H	CH ₂ CH ₃
O	4-CN	3,5-F ₂	CH ₂ CH ₃
O	4-CN	4-F	CH ₂ CH ₃
O	4-CN	2,6-F ₂	CH ₂ CH ₃
O	4-CN	2,5-F ₂	CH ₂ CH ₃
O	2,5-F ₂	H	CH ₂ CH ₃
O	2,5-F ₂	3,5-F ₂	CH ₂ CH ₃
O	2,5-F ₂	4-F	CH ₂ CH ₃
O	2,5-F ₂	2,6-F ₂	CH ₂ CH ₃
O	2,5-F ₂	2,5-F ₂	CH ₂ CH ₃
O	3,5-F ₂	H	CH ₂ CH ₃
O	3,5-F ₂	3,5-F ₂	CH ₂ CH ₃

O	3,5-F ₂	4-F	CH ₂ CH ₃
O	3,5-F ₂	2,6-F ₂	CH ₂ CH ₃
O	3,5-F ₂	2,5-F ₂	CH ₂ CH ₃
O	3,4-F ₂	H	CH ₂ CH ₃
O	3,4-F ₂	3,5-F ₂	CH ₂ CH ₃
O	3,4-F ₂	4-F	CH ₂ CH ₃
O	3,4-F ₂	2,6-F ₂	CH ₂ CH ₃
O	3,4-F ₂	2,5-F ₂	CH ₂ CH ₃
O	4-CF ₃	H	CH ₂ CH ₃
O	4-CF ₃	3,5-F ₂	CH ₂ CH ₃
O	4-CF ₃	4-F	CH ₂ CH ₃
O	4-CF ₃	2,6-F ₂	CH ₂ CH ₃
O	4-CF ₃	2,5-F ₂	CH ₂ CH ₃
O	4-Cl	H	CH ₃
O	4-Cl	2-F	CH ₃
O	4-Cl	3-F	CH ₃
O	4-Cl	4-F	CH ₃
O	4-Cl	4-Cl	CH ₃
O	4-Cl	2,5-F ₂	CH ₃
O	4-Cl	2,4-F ₂	CH ₃
O	4-Cl	2-Cl	CH ₃
O	4-Cl	2,6-F ₂	CH ₃
O	4-Cl	3,5-F ₂	CH ₃
O	4-Cl	2,3-F ₂	CH ₃
O	4-Cl	3,4-F ₂	CH ₃
O	4-Cl	2,3,5-F ₃	CH ₃
O	4-Cl	2,3,6-F ₃	CH ₃
O	4-Cl	2,4,5-F ₃	CH ₃
O	4-Cl	2,6-Cl ₂	CH ₃
O	4-Cl	2-F-3-Cl	CH ₃
O	4-Cl	2-F-6-Cl	CH ₃
O	4-F	H	CH ₃
O	4-F	2-F	CH ₃
O	4-F	3-F	CH ₃
O	4-F	4-F	CH ₃
O	4-F	4-Cl	CH ₃
O	4-F	2,5-F ₂	CH ₃
O	4-F	2,4-F ₂	CH ₃
O	4-F	2-Cl	CH ₃
O	4-F	2,6-F ₂	CH ₃
O	4-F	3,5-F ₂	CH ₃
O	4-F	2,3-F ₂	CH ₃
O	4-F	3,4-F ₂	CH ₃
O	4-F	2,3,5-F ₃	CH ₃
O	4-F	2,3,6-F ₃	CH ₃

O	4-F	2,4,5-F ₃	CH ₃
O	4-F	2,6-Cl ₂	CH ₃
O	4-F	2-F-3-Cl	CH ₃
O	4-F	2-F-6-Cl	CH ₃
CH ₂	4-Cl	H	CH ₃
CH ₂	4-Cl	3,5-F ₂	CH ₃
CH ₂	4-Cl	4-F	CH ₃
CH ₂	4-Cl	2,6-F ₂	CH ₃
CH ₂	4-F	H	CH ₃
CH ₂	4-F	3,5-F ₂	CH ₃
CH ₂	4-F	4-F	CH ₃
CH ₂	4-F	2,6-F ₂	CH ₃
O	3-F	H	CH ₃
O	3-F	3,5-F ₂	CH ₃
O	3-F	4-F	CH ₃
O	3-F	2,6-F ₂	CH ₃
O	3-F	2,5-F ₂	CH ₃
O	2,5-F ₂	H	CH ₃
O	2,5-F ₂	3,5-F ₂	CH ₃
O	2,5-F ₂	4-F	CH ₃
O	2,5-F ₂	2,6-F ₂	CH ₃
O	2,5-F ₂	2,5-F ₂	CH ₃
O	3,5-F ₂	H	CH ₃
O	3,5-F ₂	3,5-F ₂	CH ₃
O	3,5-F ₂	4-F	CH ₃
O	3,5-F ₂	2,6-F ₂	CH ₃
O	3,5-F ₂	2,5-F ₂	CH ₃
O	3,4-F ₂	H	CH ₃
O	3,4-F ₂	3,5-F ₂	CH ₃
O	3,4-F ₂	4-F	CH ₃
O	3,4-F ₂	2,6-F ₂	CH ₃
O	3,4-F ₂	2,5-F ₂	CH ₃
O	4-CF ₃	H	CH ₃
O	4-CF ₃	3,5-F ₂	CH ₃
O	4-CF ₃	4-F	CH ₃
O	4-CF ₃	2,6-F ₂	CH ₃
O	4-CF ₃	2,5-F ₂	CH ₃

Table III



5

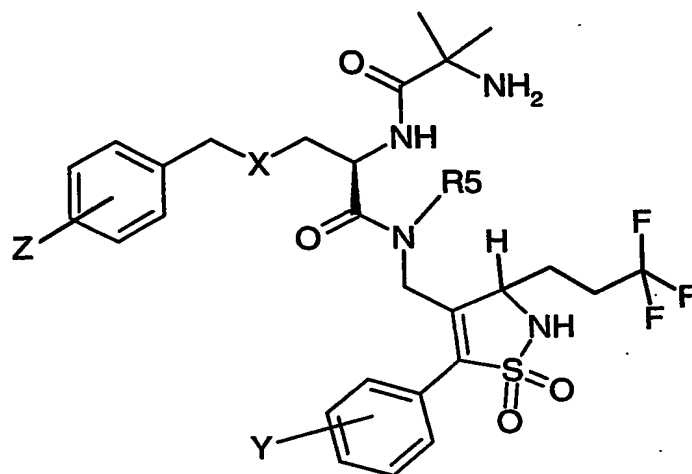
X	Y	Z	R5
O	4-Cl	H	CH ₂ CH ₃
O	4-Cl	2-F	CH ₂ CH ₃
O	4-Cl	3-F	CH ₂ CH ₃
O	4-Cl	4-F	CH ₂ CH ₃
O	4-Cl	4-Cl	CH ₂ CH ₃
O	4-Cl	2,5-F ₂	CH ₂ CH ₃
O	4-Cl	2,4-F ₂	CH ₂ CH ₃
O	4-Cl	2-Cl	CH ₂ CH ₃
O	4-Cl	2,6-F ₂	CH ₂ CH ₃
O	4-Cl	3,5-F ₂	CH ₂ CH ₃
O	4-Cl	2,3-F ₂	CH ₂ CH ₃
O	4-Cl	3,4-F ₂	CH ₂ CH ₃
O	4-Cl	2,3,5-F ₃	CH ₂ CH ₃
O	4-Cl	2,3,6-F ₃	CH ₂ CH ₃
O	4-Cl	2,4,5-F ₃	CH ₂ CH ₃
O	4-Cl	2,6-Cl ₂	CH ₂ CH ₃
O	4-Cl	2-F-3-Cl	CH ₂ CH ₃
O	4-Cl	2-F-6-Cl	CH ₂ CH ₃
O	4-F	H	CH ₂ CH ₃
O	4-F	2-F	CH ₂ CH ₃
O	4-F	3-F	CH ₂ CH ₃
O	4-F	4-F	CH ₂ CH ₃
O	4-F	4-Cl	CH ₂ CH ₃
O	4-F	2,5-F ₂	CH ₂ CH ₃
O	4-F	2,4-F ₂	CH ₂ CH ₃
O	4-F	2-Cl	CH ₂ CH ₃
O	4-F	2,6-F ₂	CH ₂ CH ₃

O	4-F	3,5-F ₂	CH ₂ CH ₃
O	4-F	2,3-F ₂	CH ₂ CH ₃
O	4-F	3,4-F ₂	CH ₂ CH ₃
O	4-F	2,3,5-F ₃	CH ₂ CH ₃
O	4-F	2,3,6-F ₃	CH ₂ CH ₃
O	4-F	2,4,5-F ₃	CH ₂ CH ₃
O	4-F	2,6-Cl ₂	CH ₂ CH ₃
O	4-F	2-F-3-Cl	CH ₂ CH ₃
O	4-F	2-F-6-Cl	CH ₂ CH ₃
CH ₂	4-Cl	H	CH ₂ CH ₃
CH ₂	4-Cl	3,5-F ₂	CH ₂ CH ₃
CH ₂	4-Cl	4-F	CH ₂ CH ₃
CH ₂	4-Cl	2,6-F ₂	CH ₂ CH ₃
CH ₂	4-F	H	CH ₂ CH ₃
CH ₂	4-F	3,5-F ₂	CH ₂ CH ₃
CH ₂	4-F	4-F	CH ₂ CH ₃
CH ₂	4-F	2,6-F ₂	CH ₂ CH ₃
O	3-Cl	H	CH ₂ CH ₃
O	3-Cl	3,5-F ₂	CH ₂ CH ₃
O	3-Cl	4-F	CH ₂ CH ₃
O	3-Cl	2,6-F ₂	CH ₂ CH ₃
O	3-Cl	2,5-F ₂	CH ₂ CH ₃
O	3-F	H	CH ₂ CH ₃
O	3-F	3,5-F ₂	CH ₂ CH ₃
O	3-F	4-F	CH ₂ CH ₃
O	3-F	2,6-F ₂	CH ₂ CH ₃
O	3-F	2,5-F ₂	CH ₂ CH ₃
O	4-CN	H	CH ₂ CH ₃
O	4-CN	3,5-F ₂	CH ₂ CH ₃
O	4-CN	4-F	CH ₂ CH ₃
O	4-CN	2,6-F ₂	CH ₂ CH ₃
O	4-CN	2,5-F ₂	CH ₂ CH ₃
O	2,5-F ₂	H	CH ₂ CH ₃
O	2,5-F ₂	3,5-F ₂	CH ₂ CH ₃
O	2,5-F ₂	4-F	CH ₂ CH ₃
O	2,5-F ₂	2,6-F ₂	CH ₂ CH ₃
O	2,5-F ₂	2,5-F ₂	CH ₂ CH ₃
O	3,5-F ₂	H	CH ₂ CH ₃
O	3,5-F ₂	3,5-F ₂	CH ₂ CH ₃
O	3,5-F ₂	4-F	CH ₂ CH ₃
O	3,5-F ₂	2,6-F ₂	CH ₂ CH ₃
O	3,5-F ₂	2,5-F ₂	CH ₂ CH ₃
O	3,4-F ₂	H	CH ₂ CH ₃

O	3,4-F ₂	3,5-F ₂	CH ₂ CH ₃
O	3,4-F ₂	4-F	CH ₂ CH ₃
O	3,4-F ₂	2,6-F ₂	CH ₂ CH ₃
O	3,4-F ₂	2,5-F ₂	CH ₂ CH ₃
O	4-CF ₃	H	CH ₂ CH ₃
O	4-CF ₃	3,5-F ₂	CH ₂ CH ₃
O	4-CF ₃	4-F	CH ₂ CH ₃
O	4-CF ₃	2,6-F ₂	CH ₂ CH ₃
O	4-CF ₃	2,5-F ₂	CH ₂ CH ₃
O	4-Cl	H	CH ₃
O	4-Cl	2-F	CH ₃
O	4-Cl	3-F	CH ₃
O	4-Cl	4-F	CH ₃
O	4-Cl	4-Cl	CH ₃
O	4-Cl	2,5-F ₂	CH ₃
O	4-Cl	2,4-F ₂	CH ₃
O	4-Cl	2-Cl	CH ₃
O	4-Cl	2,6-F ₂	CH ₃
O	4-Cl	3,5-F ₂	CH ₃
O	4-Cl	2,3-F ₂	CH ₃
O	4-Cl	3,4-F ₂	CH ₃
O	4-Cl	2,3,5-F ₃	CH ₃
O	4-Cl	2,3,6-F ₃	CH ₃
O	4-Cl	2,4,5-F ₃	CH ₃
O	4-Cl	2,6-Cl ₂	CH ₃
O	4-Cl	2-F-3-Cl	CH ₃
O	4-Cl	2-F-6-Cl	CH ₃
O	4-F	H	CH ₃
O	4-F	2-F	CH ₃
O	4-F	3-F	CH ₃
O	4-F	4-F	CH ₃
O	4-F	4-Cl	CH ₃
O	4-F	2,5-F ₂	CH ₃
O	4-F	2,4-F ₂	CH ₃
O	4-F	2-Cl	CH ₃
O	4-F	2,6-F ₂	CH ₃
O	4-F	3,5-F ₂	CH ₃
O	4-F	2,3-F ₂	CH ₃
O	4-F	3,4-F ₂	CH ₃
O	4-F	2,3,5-F ₃	CH ₃
O	4-F	2,3,6-F ₃	CH ₃
O	4-F	2,4,5-F ₃	CH ₃
O	4-F	2,6-Cl ₂	CH ₃
O	4-F	2-F-3-Cl	CH ₃
O	4-F	2-F-6-Cl	CH ₃
CH ₂	4-Cl	H	CH ₃

CH ₂	4-Cl	3,5-F ₂	CH ₃
CH ₂	4-Cl	4-F	CH ₃
CH ₂	4-Cl	2,6-F ₂	CH ₃
CH ₂	4-F	H	CH ₃
CH ₂	4-F	3,5-F ₂	CH ₃
CH ₂	4-F	4-F	CH ₃
CH ₂	4-F	2,6-F ₂	CH ₃
O	3-F	H	CH ₃
O	3-F	3,5-F ₂	CH ₃
O	3-F	4-F	CH ₃
O	3-F	2,6-F ₂	CH ₃
O	3-F	2,5-F ₂	CH ₃
O	2,5-F ₂	H	CH ₃
O	2,5-F ₂	3,5-F ₂	CH ₃
O	2,5-F ₂	4-F	CH ₃
O	2,5-F ₂	2,6-F ₂	CH ₃
O	2,5-F ₂	2,5-F ₂	CH ₃
O	3,5-F ₂	H	CH ₃
O	3,5-F ₂	3,5-F ₂	CH ₃
O	3,5-F ₂	4-F	CH ₃
O	3,5-F ₂	2,6-F ₂	CH ₃
O	3,5-F ₂	2,5-F ₂	CH ₃
O	3,4-F ₂	H	CH ₃
O	3,4-F ₂	3,5-F ₂	CH ₃
O	3,4-F ₂	4-F	CH ₃
O	3,4-F ₂	2,6-F ₂	CH ₃
O	3,4-F ₂	2,5-F ₂	CH ₃
O	4-CF ₃	H	CH ₃
O	4-CF ₃	3,5-F ₂	CH ₃
O	4-CF ₃	4-F	CH ₃
O	4-CF ₃	2,6-F ₂	CH ₃
O	4-CF ₃	2,5-F ₂	CH ₃

Table IV



5

X	Y	Z	R5
O	4-Cl	H	CH ₂ CH ₃
O	4-Cl	2-F	CH ₂ CH ₃
O	4-Cl	3-F	CH ₂ CH ₃
O	4-Cl	4-F	CH ₂ CH ₃
O	4-Cl	4-Cl	CH ₂ CH ₃
O	4-Cl	2,5-F ₂	CH ₂ CH ₃
O	4-Cl	2,4-F ₂	CH ₂ CH ₃
O	4-Cl	2-Cl	CH ₂ CH ₃
O	4-Cl	2,6-F ₂	CH ₂ CH ₃
O	4-Cl	3,5-F ₂	CH ₂ CH ₃
O	4-Cl	2,3-F ₂	CH ₂ CH ₃
O	4-Cl	3,4-F ₂	CH ₂ CH ₃
O	4-Cl	2,3,5-F ₃	CH ₂ CH ₃
O	4-Cl	2,3,6-F ₃	CH ₂ CH ₃
O	4-Cl	2,4,5-F ₃	CH ₂ CH ₃
O	4-Cl	2,6-Cl ₂	CH ₂ CH ₃
O	4-Cl	2-F-3-Cl	CH ₂ CH ₃
O	4-Cl	2-F-6-Cl	CH ₂ CH ₃
O	4-F	H	CH ₂ CH ₃
O	4-F	2-F	CH ₂ CH ₃
O	4-F	3-F	CH ₂ CH ₃
O	4-F	4-F	CH ₂ CH ₃
O	4-F	4-Cl	CH ₂ CH ₃
O	4-F	2,5-F ₂	CH ₂ CH ₃
O	4-F	2,4-F ₂	CH ₂ CH ₃
O	4-F	2-Cl	CH ₂ CH ₃
O	4-F	2,6-F ₂	CH ₂ CH ₃
O	4-F	3,5-F ₂	CH ₂ CH ₃

O	4-F	2,3-F ₂	CH ₂ CH ₃
O	4-F	3,4-F ₂	CH ₂ CH ₃
O	4-F	2,3,5-F ₃	CH ₂ CH ₃
O	4-F	2,3,6-F ₃	CH ₂ CH ₃
O	4-F	2,4,5-F ₃	CH ₂ CH ₃
O	4-F	2,6-Cl ₂	CH ₂ CH ₃
O	4-F	2-F-3-Cl	CH ₂ CH ₃
O	4-F	2-F-6-Cl	CH ₂ CH ₃
CH ₂	4-Cl	H	CH ₂ CH ₃
CH ₂	4-Cl	3,5-F ₂	CH ₂ CH ₃
CH ₂	4-Cl	4-F	CH ₂ CH ₃
CH ₂	4-Cl	2,6-F ₂	CH ₂ CH ₃
CH ₂	4-F	H	CH ₂ CH ₃
CH ₂	4-F	3,5-F ₂	CH ₂ CH ₃
CH ₂	4-F	4-F	CH ₂ CH ₃
CH ₂	4-F	2,6-F ₂	CH ₂ CH ₃
O	3-Cl	H	CH ₂ CH ₃
O	3-Cl	3,5-F ₂	CH ₂ CH ₃
O	3-Cl	4-F	CH ₂ CH ₃
O	3-Cl	2,6-F ₂	CH ₂ CH ₃
O	3-Cl	2,5-F ₂	CH ₂ CH ₃
O	3-F	H	CH ₂ CH ₃
O	3-F	3,5-F ₂	CH ₂ CH ₃
O	3-F	4-F	CH ₂ CH ₃
O	3-F	2,6-F ₂	CH ₂ CH ₃
O	3-F	2,5-F ₂	CH ₂ CH ₃
O	4-CN	H	CH ₂ CH ₃
O	4-CN	3,5-F ₂	CH ₂ CH ₃
O	4-CN	4-F	CH ₂ CH ₃
O	4-CN	2,6-F ₂	CH ₂ CH ₃
O	4-CN	2,5-F ₂	CH ₂ CH ₃
O	2,5-F ₂	H	CH ₂ CH ₃
O	2,5-F ₂	3,5-F ₂	CH ₂ CH ₃
O	2,5-F ₂	4-F	CH ₂ CH ₃
O	2,5-F ₂	2,6-F ₂	CH ₂ CH ₃
O	2,5-F ₂	2,5-F ₂	CH ₂ CH ₃
O	3,5-F ₂	H	CH ₂ CH ₃
O	3,5-F ₂	3,5-F ₂	CH ₂ CH ₃
O	3,5-F ₂	4-F	CH ₂ CH ₃
O	3,5-F ₂	2,6-F ₂	CH ₂ CH ₃
O	3,5-F ₂	2,5-F ₂	CH ₂ CH ₃
O	3,4-F ₂	H	CH ₂ CH ₃
O	3,4-F ₂	3,5-F ₂	CH ₂ CH ₃

O	3,4-F ₂	4-F	CH ₂ CH ₃
O	3,4-F ₂	2,6-F ₂	CH ₂ CH ₃
O	3,4-F ₂	2,5-F ₂	CH ₂ CH ₃
O	4-CF ₃	H	CH ₂ CH ₃
O	4-CF ₃	3,5-F ₂	CH ₂ CH ₃
O	4-CF ₃	4-F	CH ₂ CH ₃
O	4-CF ₃	2,6-F ₂	CH ₂ CH ₃
O	4-CF ₃	2,5-F ₂	CH ₂ CH ₃
O	4-Cl	H	CH ₃
O	4-Cl	2-F	CH ₃
O	4-Cl	3-F	CH ₃
O	4-Cl	4-F	CH ₃
O	4-Cl	4-Cl	CH ₃
O	4-Cl	2,5-F ₂	CH ₃
O	4-Cl	2,4-F ₂	CH ₃
O	4-Cl	2-Cl	CH ₃
O	4-Cl	2,6-F ₂	CH ₃
O	4-Cl	3,5-F ₂	CH ₃
O	4-Cl	2,3-F ₂	CH ₃
O	4-Cl	3,4-F ₂	CH ₃
O	4-Cl	2,3,5-F ₃	CH ₃
O	4-Cl	2,3,6-F ₃	CH ₃
O	4-Cl	2,4,5-F ₃	CH ₃
O	4-Cl	2,6-Cl ₂	CH ₃
O	4-Cl	2-F-3-Cl	CH ₃
O	4-Cl	2-F-6-Cl	CH ₃
O	4-F	H	CH ₃
O	4-F	2-F	CH ₃
O	4-F	3-F	CH ₃
O	4-F	4-F	CH ₃
O	4-F	4-Cl	CH ₃
O	4-F	2,5-F ₂	CH ₃
O	4-F	2,4-F ₂	CH ₃
O	4-F	2-Cl	CH ₃
O	4-F	2,6-F ₂	CH ₃
O	4-F	3,5-F ₂	CH ₃
O	4-F	2,3-F ₂	CH ₃
O	4-F	3,4-F ₂	CH ₃
O	4-F	2,3,5-F ₃	CH ₃
O	4-F	2,3,6-F ₃	CH ₃
O	4-F	2,4,5-F ₃	CH ₃
O	4-F	2,6-Cl ₂	CH ₃
O	4-F	2-F-3-Cl	CH ₃
O	4-F	2-F-6-Cl	CH ₃
CH ₂	4-Cl	H	CH ₃
CH ₂	4-Cl	3,5-F ₂	CH ₃

CH ₂	4-Cl	4-F	CH ₃
CH ₂	4-Cl	2,6-F ₂	CH ₃
CH ₂	4-F	H	CH ₃
CH ₂	4-F	3,5-F ₂	CH ₃
CH ₂	4-F	4-F	CH ₃
CH ₂	4-F	2,6-F ₂	CH ₃
O	3-F	H	CH ₃
O	3-F	3,5-F ₂	CH ₃
O	3-F	4-F	CH ₃
O	3-F	2,6-F ₂	CH ₃
O	3-F	2,5-F ₂	CH ₃
O	2,5-F ₂	H	CH ₃
O	2,5-F ₂	3,5-F ₂	CH ₃
O	2,5-F ₂	4-F	CH ₃
O	2,5-F ₂	2,6-F ₂	CH ₃
O	2,5-F ₂	2,5-F ₂	CH ₃
O	3,5-F ₂	H	CH ₃
O	3,5-F ₂	3,5-F ₂	CH ₃
O	3,5-F ₂	4-F	CH ₃
O	3,5-F ₂	2,6-F ₂	CH ₃
O	3,5-F ₂	2,5-F ₂	CH ₃
O	3,4-F ₂	H	CH ₃
O	3,4-F ₂	3,5-F ₂	CH ₃
O	3,4-F ₂	4-F	CH ₃
O	3,4-F ₂	2,6-F ₂	CH ₃
O	3,4-F ₂	2,5-F ₂	CH ₃
O	4-CF ₃	H	CH ₃
O	4-CF ₃	3,5-F ₂	CH ₃
O	4-CF ₃	4-F	CH ₃
O	4-CF ₃	2,6-F ₂	CH ₃
O	4-CF ₃	2,5-F ₂	CH ₃

The compounds of the present invention may be prepared by a number of routes, many of which are known to those of skill in the art. The particular order of steps to be employed in the synthesis of compounds of formula I is dependent upon the compound to be synthesized, the starting material employed, and the relative lability of the various substituted moieties.

During any of the following synthetic sequences it may be necessary or desirable to protect sensitive or reactive

groups on any of the molecules concerned. This may be achieved by employing conventional protecting groups as described, *supra*.

The compounds used in the method of the present invention may have one or more asymmetric centers. As a consequence of these chiral centers, the compounds of the present invention occur as racemates, mixtures of enantiomers and as individual enantiomers, as well as diastereomers and mixtures of diastereomers. All asymmetric forms, individual isomers and combinations thereof, are within the scope of the present invention.

The terms "R" and "S" are used herein as commonly used in organic chemistry to denote specific configuration of a chiral center. The term "R" (*rectus*) refers to that configuration of a chiral center with a clockwise relationship of group priorities (highest to second lowest) when viewed along the bond toward the lowest priority group. The term "S" (*sinister*) refers to that configuration of a chiral center with a counterclockwise relationship of group priorities (highest to second lowest) when viewed along the bond toward the lowest priority group. The priority of groups is based upon their atomic number (in order of decreasing atomic number). A partial list of priorities and a discussion of stereochemistry is contained in *Nomenclature of Organic Compounds: Principles and Practice*, (J.H. Fletcher, et al., eds., 1974) at pages 103-120.

In addition to the (R)-(S) system, the older D-L system is also used in this document to denote absolute configuration, especially with reference to amino acids. In this system, a Fischer projection formula is oriented so that the number 1 carbon of the main chain is at the top. The prefix "D" is used to represent the absolute configuration of the isomer in which the functional (determining) group is on the right side of the carbon atom

at the chiral center and "L", that of the isomer in which it is on the left.

In order to preferentially prepare one optical isomer over its enantiomer, a number of routes are available. As
5 an example, a mixture of enantiomers may be prepared, and then the two enantiomers may be separated. A commonly employed method for the resolution of the racemic mixture (or mixture of enantiomers) into the individual enantiomers
10 is to first convert the enantiomers to diastereomers by way of forming a salt with an optically active acid or base. These diastereomers may then be separated using differential solubility, fractional crystallization, chromatography, or the like. Further details regarding resolution of enantiomeric mixtures may be found in J. Jacques, et al.,
15 Enantiomers, Racemates, and Resolutions, (1991).

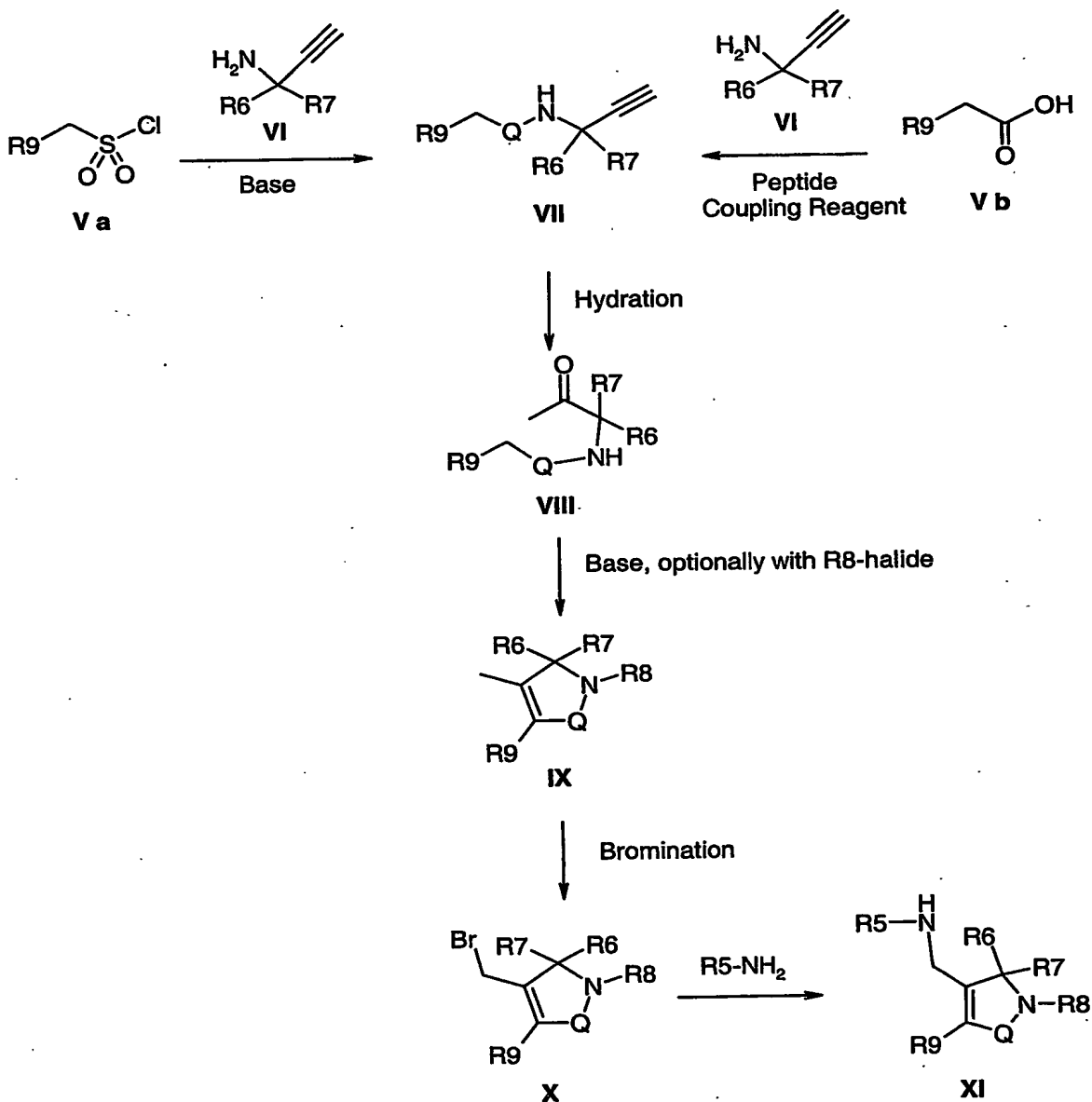
Representative starting material for this synthesis is a compound of formula Va, which may be reacted with an ethynylamine of formula VI, with R6 and R7 as defined in Formula I, by methods known in the art to yield a compound
20 of formula VII. Alternatively, a compound of formula Vb may be coupled with a compound of formula VI using activating agents for N-acylation reactions known in the art, like HOBT, DCC, EDC, oxalyl chloride, TBTU or other coupling reagents known to the skilled artisan, to result in a
25 compound of formula VII. Preferred for the practice of the present invention is TBTU. Intermediates of formula Vb and VI are commercially available or can be prepared by methods known in the art. Intermediates of formula Va may be
30 prepared from commercial compounds by standard methods as described in Tetrahedron Lett. 25 (1984), 4553-4556.

A compound of formula VII may be hydrated by standard methods to yield a compound of formula VIII and subsequently cyclized by treatment with a deprotonating agent, such as sodium hydride, optionally in the presence of an alkylating

agent to yield a compound of formula IX. Treatment of the resulting compound with a bromination reagent, such as N-bromosuccinimide, results in a compound of formula X. Reaction with an amine generates compounds of formula XI.

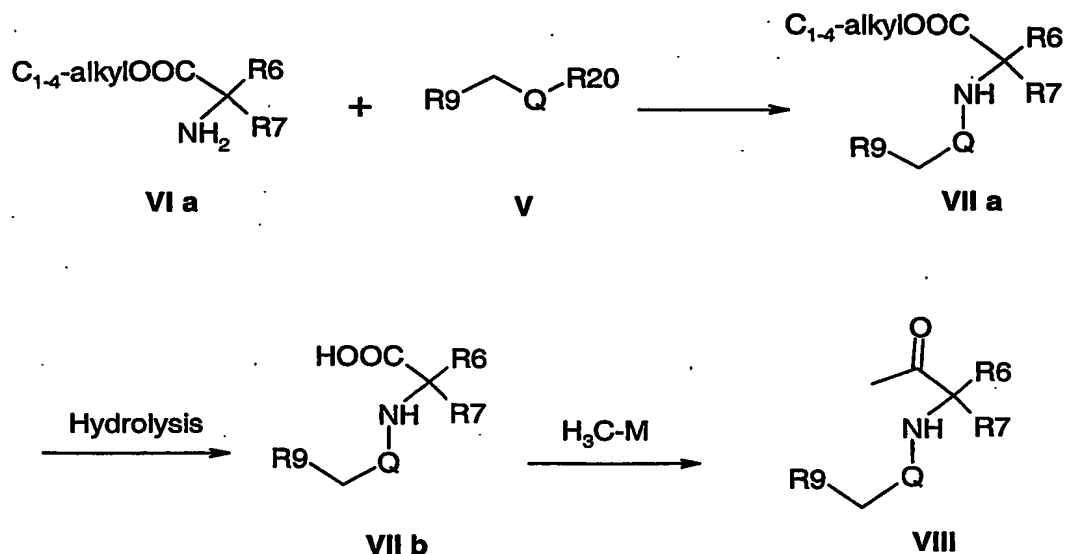
- 5 Representative reactions are provided in Scheme A below. An example of formula IX where Q is SO₂, R₈ is hydrogen and R₉ is 4-chlorophenyl is described in Pestic. Sci. 39 (1993), 185-192.

SCHEME A



Scheme B shows an alternative synthesis for acetyl intermediates of Formula VIII:

Scheme B



5

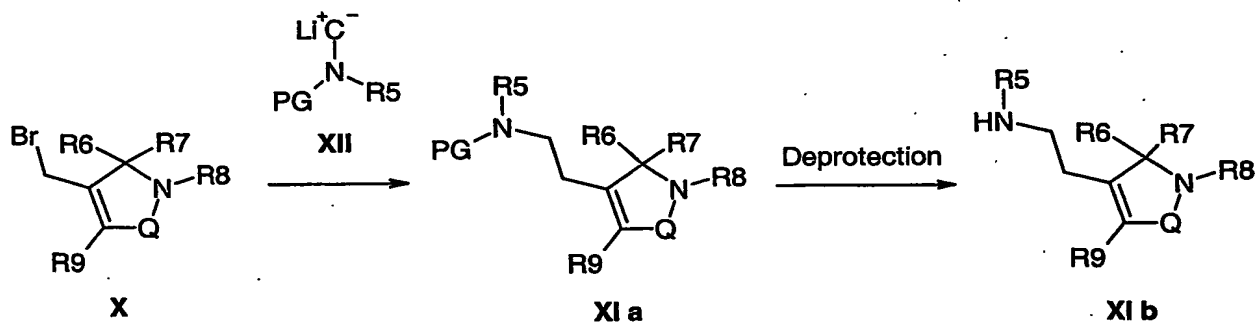
Esters of aminoacids of Formula VI a, preferably methyl or ethyl esters, are coupled with derivatives of carboxylic acids or sulfonic acids of Formula V (with R₂₀ meaning OH or Cl, respectively) by methods described in Scheme A to give intermediates of Formula VIIa. The esters are hydrolyzed by standard methods to give carboxylic acids of Formula VIIb. These are treated with organometallic methyl compounds to prepare the acetyl intermediates of Formula VIII. Preferred organometallic reagents are methyl Grignard reagents (M = MgCl, MgBr, or MgI) or methyl lithium (M = Li), more preferred is methyl lithium. Examples for this reaction are known from the literature, e.g. J. Org. Chem. 58 (1993), 4758; J. Org. Chem. 62 (1997), 6862; Tetrahedron Lett. 35 (1994), 3745. In a preferred method a solution of the carboxylic acid in a solvent like THF or DME is treated with

20

an excess of methyl lithium in diethylether at a temperature below -60 °C followed by warming to room temperature.

Compounds of Formula I in which $m = 2$ may be prepared
5 as shown in Scheme C below.

SCHEME C



10 A compound of formula XII is obtained by treatment of a
protected methylamine with a deprotonating agent like
butyllithium as described for example in Tetrahedron Lett.
35(24), 1994, 4067-70. The substituent "PG" means a
15 protecting group, which is known to the artisan, and all
other substituents are as defined by Formula I, herein. One
preferred protecting group is the BOC group or another N-
protecting group known in the art and stable under the
reaction conditions. A compound of formula X is treated with
20 a compound of formula XII to yield a compound of formula
XIa.

It is to be understood that the bromine group on the
compound of formula X may in fact be any suitable leaving
group, as defined herein.

25 The term "leaving group" refers to a group of atoms
that is displaced from a carbon atom by the attack of a
nucleophile in a nucleophilic substitution reaction.
Suitable leaving groups include bromo, chloro, and iodo,
benzenesulfonyloxy, methanesulfonyloxy, and

toluenesulfonyloxy. The term "leaving group" includes activating groups as defined above.

A second portion of the overall synthesis of compounds of formula I is provided in Scheme D below.

5 Representative starting material for this synthesis is a compound of formula XIIIa, which may be a chemically-protected derivative of the amino acid serine. By chemically-protected it is meant that both the amino- and carboxy- functional groups have been suitably protected in
10 order to facilitate further reactions with this molecule. Such protection reactions are known to those of skill in the art, and may be applied to other suitable starting materials. Intermediates of formula XIIIa are commercially available, or may be prepared by standard syntheses of amino
15 acids. Such syntheses are well known to persons of ordinary skill in the art and are described, for example, in Chemistry and Biochemistry of Amino Acids, (G.C. Chapman ed., 1985). The protected amino group may be specifically deprotected, e.g. if PG is a Boc group, using
20 trifluoroacetic acid and methylene chloride, to allow for further reactions with this amino functional group. This deprotection reaction results in a compound of formula XIIIb.

 A compound of formula XIIIb may then be N-acylated with
25 an amino-protected compound of formula XIV for instance $\text{HOOC-C}_1\text{-C}_6\text{alkylNHR}_{10}$ wherein R_{10} is an amino protecting group (PG), to produce a compound of formula XIIIc.

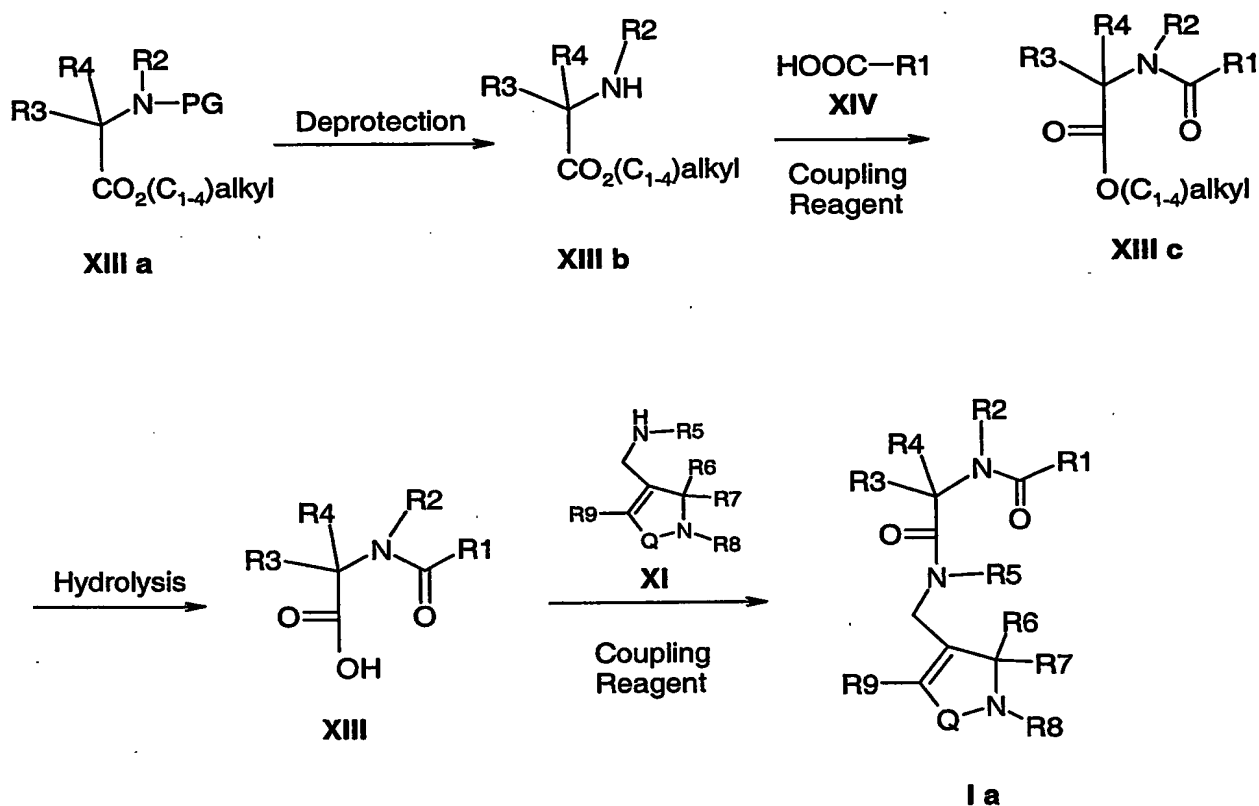
 Compounds of formula XIV are commercially available, or are readily prepared from suitable available starting
30 materials. The protected carboxy group on the compound of formula XIIIc is then selectively deprotected, typically using lithium hydroxide, to generate a compound of formula XIII. A compound of formula XIII is then coupled with a

compound of formula XI and subsequently deprotected to generate a compound of formula Ia.

Representative reactions are provided below in Scheme D.

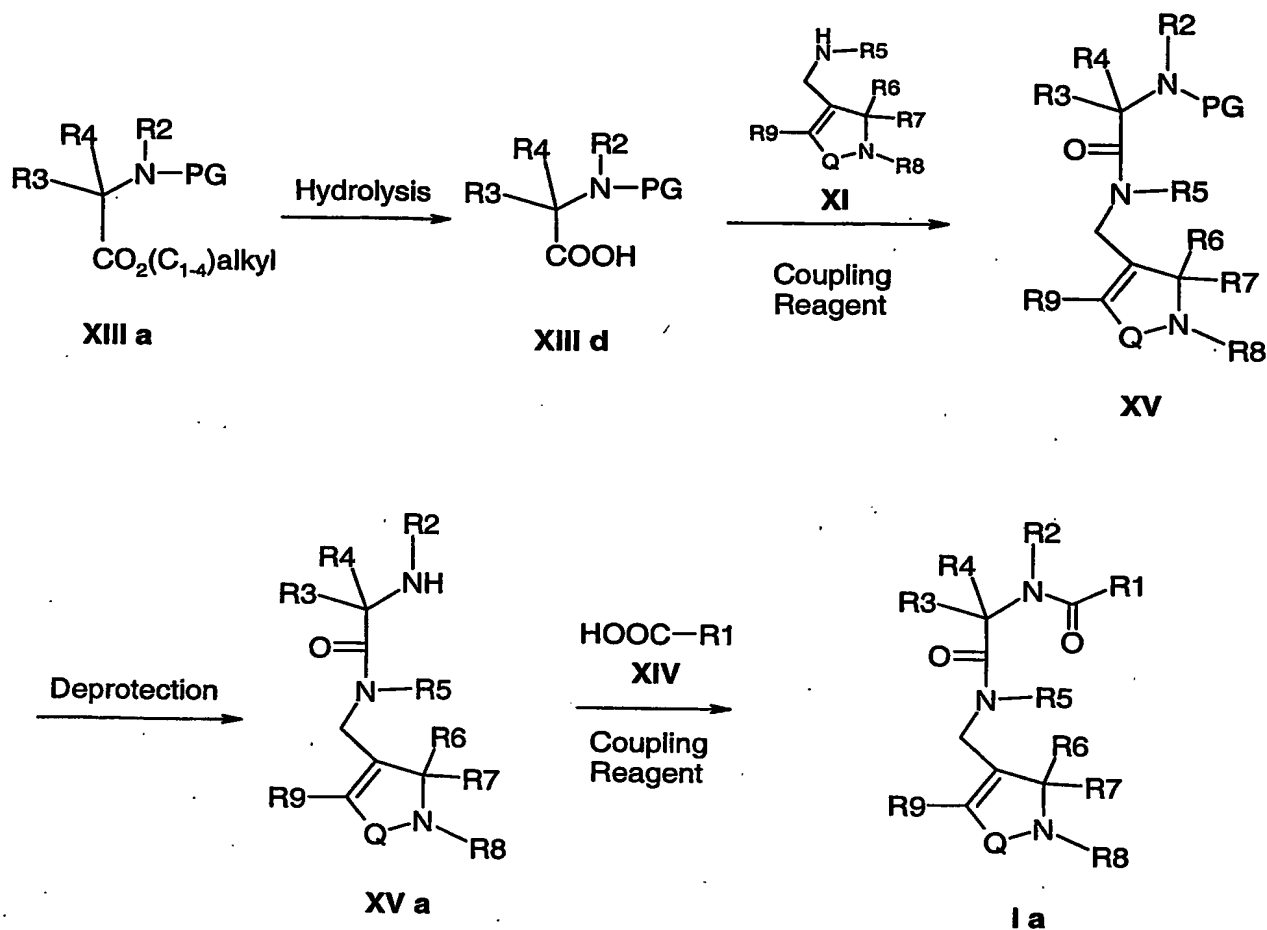
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Scheme D



An alternative synthesis for compounds of formula Ia is shown in Scheme E below:

10

Scheme E

A compound of formula XIIIa, as defined for Scheme D, is selectively deprotected, typically using lithium hydroxide, to generate a compound of formula XIIId, which may then be employed to N-acylate a compound of formula XI, generating a compound of formula XV. Subsequent deprotection results in a compound of formula XVa. A compound of formula XVa is then coupled with a compound of formula XIV, as defined for Scheme D, and subsequently deprotected to generate a compound of formula I.

Suitable activating agents for the N-acylation reactions in Scheme D and Scheme E are known in the art and

include DCC, HOBT, EDC, and oxalyl chloride. Preferred for the practice of the present invention are HOBT or TBTU.

Compounds of formula XIII in which the starting material XIIIa is optionally substituted 2-Nboc-amino-5-
5 arylpentanoic acid methyl ester, optionally substituted 2-Nboc-amino-4-arylbutanoic acid methyl ester or 2-Nboc-amino-3-(3-indolyl)-propionic acid methyl ester may also be prepared by the routes described in Scheme D and Scheme E.

10 Compounds of formula XIb may also be employed in the reactions described in Scheme D and Scheme E.

R1, R2, R3, R4, R5, R6, R7, R8, R9 and Q in Schemes A through E are as defined for Formula I.

The preferred reaction temperature range employed in these reactions is between -40 and 150 °C, and the most
15 preferred range is between 10 and 40 °C. These reactions may be conveniently carried out in situ, without isolation of the particular compound after its preparation.

The compounds of the present invention can be useful for modulating growth hormone secretion and as research
20 tools.

Compounds of formula I possess growth hormone secretagogue activity. Growth hormone secretagogue activity can be determined using a typical assay which may employ pituitary cells established in culture, followed by a
25 challenge with the various compounds of formula I, and the levels of growth hormone determined accordingly. Growth hormone levels may be calculated using various radioimmunoassay techniques known to those of skill in the art. One example of such an assay is detailed herein.

30 Thus compounds of formula I find use in the treatment of physiological conditions which are modulated or ameliorated by an increase in endogenous growth hormone. In particular the compounds of formula I are useful in the treatment of conditions or diseases which cause or are

mediated by growth hormone deficiencies and maladies associated with ageing in humans. The compounds of formula I are hence useful in the treatment of osteoporosis, physiological short stature including growth hormone

5 deficient children and short stature associated with chronic illness, growth retardation associated with the Prader-Willi syndrome, intrauterine growth retardation, pulmonary dysfunction and ventilator dependency, insulin resistance, cachexia and protein loss due to chronic illness such as

10 cancer or AIDS, as well as congestive heart failure. The compounds of formula I also hence find use in improving muscle strength and mobility, metabolic homeostasis, renal homeostasis especially in the elderly, accelerating the recovery of patients having undergone trauma especially

15 major surgery, improving a negative energy balance in a patient, accelerating bone fracture repair, preventing catabolic side effects associated with therapy, the attenuation of protein catabolic responses following major surgery, the acceleration of wound healing and the treatment

20 of immunosuppressed patients. In this connection, compounds of formula I also find use in the manufacture of a medicament for the treatment of the human or animal body by therapy, in particular the therapeutic treatment of conditions or diseases which cause or are mediated by growth

25 hormone deficiencies maladies associated with ageing in humans. In particular compounds of formula I also find use in the manufacture of a medicament for any of the specific uses indicated above.

The compounds of formula I also find use in a method of

30 increasing endogenous levels of growth hormone in mammals and in particular humans and farm or companion animals. Thus the compounds of formula I find use in a method of promoting growth, in particular, increasing lean muscle mass, in an animal, in particular an animal farmed for food including

cow, sheep, pig and chicken. The compounds also find particular use in the treatment of disorders of ageing in companion animals.

5 The invention further encompasses methods employing the pharmaceutically acceptable salts of the compounds defined by formula I. Although generally neutral, a compound of this invention can possess a sufficiently acidic, a sufficiently basic, or both functional groups, and accordingly react with any of a number of inorganic bases,
10 and inorganic and organic acids, to form a pharmaceutically acceptable salt.

The term "pharmaceutically acceptable salt" as used herein refers to salts of the compounds of formula I which are substantially non-toxic to living organisms. Typical
15 pharmaceutically acceptable salts include those salts prepared by reaction of the compounds of the present invention with a pharmaceutically acceptable mineral or organic acid or an inorganic base. Such salts are known as acid addition and base addition salts.

20 Acids commonly employed to form acid addition salts are inorganic acids such as hydrochloric acid, hydrobromic acid, hydroiodic acid, sulfuric acid, phosphoric acid, and the like, and organic acids such as p-toluenesulfonic, methanesulfonic acid, oxalic acid,
25 p-bromophenylsulfonic acid, carbonic acid, succinic acid, citric acid, benzoic acid, acetic acid, and the like. Examples of such pharmaceutically acceptable salts are the sulfate, pyrosulfate, bisulfate, sulfite, bisulfite, phosphate, monohydrogenphosphate, dihydrogenphosphate,
30 metaphosphate, pyrophosphate, chloride, bromide, iodide, acetate, propionate, decanoate, caprylate, acrylate, formate, isobutyrate, caproate, heptanoate, propiolate, oxalate, malonate, succinate, suberate, sebacate, fumarate, maleate, butyne-1,4-dioate, hexyne-1,6-dioate, benzoate,

chlorobenzoate, methylbenzoate, dinitrobenzoate, hydroxybenzoate, methoxybenzoate, phthalate, sulfonate, xylenesulfonate, phenylacetate, phenylpropionate, phenylbutyrate, citrate, lactate, γ -hydroxybutyrate, glycollate, tartrate, methanesulfonate, propanesulfonate, naphthalene-1-sulfonate, naphthalene-2-sulfonate, mandelate, mesylate, and the like. Preferred pharmaceutically acceptable acid addition salts are those formed with mineral acids such as hydrochloric acid and hydrobromic acid, and those formed with organic acids such as maleic acid and methanesulfonic acid.

Salts of amine groups may also comprise quaternary ammonium salts in which the amino nitrogen carries a suitable organic group such as an alkyl, alkenyl, alkynyl, or aralkyl moiety.

Base addition salts include those derived from inorganic bases, such as ammonium or alkali or alkaline earth metal hydroxides, carbonates, bicarbonates, and the like. Such bases useful in preparing the salts of this invention thus include sodium hydroxide, potassium hydroxide, ammonium hydroxide, potassium carbonate, sodium carbonate, sodium bicarbonate, potassium bicarbonate, calcium hydroxide, calcium carbonate, and the like. The potassium and sodium salt forms are particularly preferred.

It should be recognized that the particular counterion forming a part of any salt of this invention is not of a critical nature, so long as the salt as a whole is pharmacologically acceptable and as long as the counterion does not contribute undesired qualities to the salt as a whole.

This invention further encompasses methods employing pharmaceutically acceptable solvates of the compounds of Formula I. Many of the formula I compounds can combine with solvents such as water, methanol, and ethanol to form

pharmaceutically acceptable solvates such as the corresponding hydrate, methanolate, and ethanolate.

This invention also encompasses methods employing the pharmaceutically acceptable prodrugs of the compounds of formula I. A prodrug is a drug which has been chemically modified and may be biologically inactive at its site of action, but which may be degraded or modified by one or more enzymatic or other in vivo processes to the parent bioactive form. This prodrug should have a different pharmacokinetic profile than the parent, enabling easier absorption across the mucosal epithelium, better salt formation or solubility, or improved systemic stability (an increase in plasma half-life, for example).

Typically, such chemical modifications include:

1) ester or amide derivatives which may be cleaved by esterases or lipases;

2) peptides which may be recognized by specific or nonspecific proteases; or

3) derivatives that accumulate at a site of action through membrane selection of a prodrug form or a modified prodrug form; or any combination of 1 to 3, supra.

Conventional procedures for the selection and preparation of suitable prodrug derivatives are described, for example, in H. Bundgaard, Design of Prodrugs, (1985).

As used herein, the term "effective amount" means an amount of compound of the instant invention which is capable of inhibiting, alleviating, ameliorating, treating, or preventing further symptoms in mammals, including humans, which may be due to decreased levels of endogenous growth hormone.

By "pharmaceutically acceptable formulation" it is meant that the carrier, diluent, excipients and salt must be compatible with the active ingredient (a compound of formula I) of the formulation, and not be deleterious to the

recipient thereof. Pharmaceutical formulations can be prepared by procedures known in the art. For example, the compounds of this invention can be formulated with common excipients, diluents, or carriers, and formed into tablets, capsules, and the like. Examples of excipients, diluents, and carriers that are suitable for such formulations include the following: fillers and extenders such as starch, sugars, mannitol, and silicic derivatives; binding agents such as carboxymethyl cellulose and other cellulose derivatives, alginates, gelatin, and polyvinyl pyrrolidone; moisturizing agents such as glycerol; disintegrating agents such as agar agar, calcium carbonate, and sodium bicarbonate; agents for retarding dissolution such as paraffin; resorption accelerators such as quaternary ammonium compounds; surface active agents such as cetyl alcohol, glycerol monostearate; adsorptive carriers such as kaolin and bentonite; and lubricants such as talc, calcium and magnesium stearate and solid polyethylene glycols. Final pharmaceutical forms may be: pills, tablets, powders, lozenges, syrups, aerosols, sachets, cachets, elixirs, suspensions, emulsions, ointments, suppositories, sterile injectable solutions, or sterile packaged powders, and the like, depending on the type of excipient used.

Additionally, the compounds of this invention are well suited to formulation as sustained release dosage forms. The formulations can also be so constituted that they release the active ingredient only or preferably in a particular part of the intestinal tract, possibly over a period of time. Such formulations would involve coatings, envelopes, or protective matrices which may be made from polymeric substances or waxes.

The particular dosage of a compound required to treat, inhibit, or prevent the symptoms and/or disease of congestive heart failure in a mammal, including humans,

according to this invention will depend upon the particular disease, symptoms, and severity. Dosage, routes of administration, and frequency of dosing is best decided by the attending physician. Generally, accepted and effective
5 doses will be from 15mg to 1000mg, and more typically from 15mg to 80mg. Such dosages will be administered to a patient in need of treatment from one to three times each day or as often as needed for efficacy.

10 In addition, the growth hormone secretagogue compounds as disclosed herein may be administered to a patient in need of treatment in combination with other growth hormone secretagogues known in the art, and/or with a suitable bone anti-resorptive agent or agents for the prevention or treatment of osteoporosis and/or loss of muscle strength.
15 Said suitable bone anti-resorptive agents include selective estrogen receptor modulators, bisphosphonates, calcitonin, and hormone replacement therapeutic agents. Additionally, PTH may be administered in combination with said growth hormone secretagogues. Said combination therapy may be
20 administered concomitantly or sequentially.

The compositions are preferably formulated in a unit dosage form, each dosage containing from about 0.01 to about 500 mg, more usually about 0.5 to about 200 mg, of the active ingredient. However, it will be understood that the
25 therapeutic dosage administered will be determined by the physician in the light of the relevant circumstances including the condition to be treated, the choice of compound to be administered and the chosen route of administration, and therefore the above dosage ranges are
30 not intended to limit the scope of the invention in any way. The compounds can be administered by a variety of routes including the oral, rectal, transdermal, subcutaneous, topical, intravenous, intramuscular or intranasal routes. For all indications, a typical daily dose will contain from

about 0.01 mg/kg to about 20 mg/kg of the active compound of this invention. Preferred daily doses will be about 0.1 to about 10 mg/kg, ideally about 0.1 to about 5 mg/kg.

However, for topical administration a typical dosage is

5 about 1 to about 500 mg compound per cm² of an affected tissue. Preferably, the applied amount of compound will range from about 30 to about 300 mg/cm², more preferably, from about 50 to about 200 mg/cm², and, most preferably, from about 60 to about 100 mg/cm².

10 Suitable dosing ranges of compounds of formula I include 0.01 mg/kg/day to 60 mg/kg/day. Representative pharmaceutical formulations containing compounds of formula I-IV are provided below.

The formulations which follow are given for purposes of
15 illustration and are not intended to be limiting in any way. The total active ingredients in such formulations comprises from 0.1% to 99.9% by weight of the formulation. The term "active ingredient" means a compound of formula I, including but not limited to compounds of formulas II, III, and IV.

20

Formulation 1

Hard gelatin capsules containing the following ingredients are prepared:

25	<u>Ingredient</u>	<u>Quantity</u> <u>(mg/capsule)</u>
	Active Ingredient	30.0
	Starch	305.0
	Magnesium stearate	5.0

30 The above ingredients are mixed and filled into hard gelatin capsules in 340 mg quantities.

Formulation 2

A tablet formula is prepared using the ingredients below:

	<u>Ingredient</u>	<u>Quantity</u> <u>(mg/tablet)</u>
5	Active Ingredient	25.0
	Cellulose, microcrystalline	200.0
	Colloidal silicon dioxide	10.0
	Stearic acid	5.0

10

The components are blended and compressed to form tablets, each weighing 240 mg.

Formulation 3

15 A dry powder inhaler formulation is prepared containing the following components:

	<u>Ingredient</u>	<u>Weight %</u>
	Active Ingredient	5
20	Lactose	95

The active mixture is mixed with the lactose and the mixture is added to a dry powder inhaling appliance.

Formulation 4

25 Tablets, each containing 30 mg of active ingredient, are prepared as follows:

	<u>Ingredient</u>	<u>Quantity</u> <u>(mg/tablet)</u>
30	Active Ingredient	30.0 mg
	Starch	45.0 mg
	Microcrystalline cellulose	35.0 mg
	Polyvinylpyrrolidone (as 10% solution in water)	4.0 mg

Sodium carboxymethyl starch	4.5 mg
Magnesium stearate	0.5 mg
Talc	<u>1.0 mg</u>
Total	120 mg

5

The active ingredient, starch and cellulose are passed through a No. 20 mesh U.S. sieve and mixed thoroughly. The solution of polyvinylpyrrolidone is mixed with the resultant powders, which are then passed through a 16 mesh U.S. sieve.

- 10 The granules so produced are dried at 50-60°C and passed through a 16 mesh U.S. sieve. The sodium carboxymethyl starch, magnesium stearate, and talc, previously passed through a No. 30 mesh U.S. sieve, are then added to the granules which, after mixing, are compressed on a tablet
- 15 machine to yield tablets each weighing 120 mg.

Formulation 5

Capsules, each containing 40 mg of medicament are made as follows:

20		Quantity
	<u>Ingredient</u>	<u>(mg/capsule)</u>
	Active Ingredient	40.0 mg
	Starch	109.0 mg
	Magnesium stearate	<u>1.0 mg</u>
25	Total	150.0 mg

- The active ingredient, cellulose, starch, and magnesium stearate are blended, passed through a No. 20 mesh U.S. sieve, and filled into hard gelatin capsules in 150 mg
- 30 quantities.

Formulation 6

Suppositories, each containing 25 mg of active ingredient are made as follows:

<u>Ingredient</u>	<u>Amount</u>
Active Ingredient	25 mg
Saturated fatty acid glycerides to	2,000 mg

5

The active ingredient is passed through a No. 60 mesh U.S. sieve and suspended in the saturated fatty acid glycerides previously melted using the minimum heat necessary. The mixture is then poured into a suppository mold of nominal 2.0 g capacity and allowed to cool.

10

Formulation 7

Suspensions, each containing 50 mg of medicament per 5.0 mL dose are made as follows:

15

<u>Ingredient</u>	<u>Amount</u>
Active Ingredient	50.0 mg
Xanthan gum	4.0 mg
Sodium carboxymethyl cellulose (11%)	
20 Microcrystalline cellulose (89%)	50.0 mg
Sucrose	1.75 g
Sodium benzoate	10.0 mg
Flavor and Color	q.v.
Purified water to	5.0 mL

25

The medicament, sucrose and xanthan gum are blended, passed through a No. 10 mesh U.S. sieve, and then mixed with a previously made solution of the microcrystalline cellulose and sodium carboxymethyl cellulose in water. The sodium benzoate, flavor, and color are diluted with some of the water and added with stirring. Sufficient water is then added to produce the required volume.

30

Formulation 8

Capsules, each containing 15 mg of medicament, are made as follows:

5	<u>Ingredient</u>	<u>Quantity</u> <u>(mg/capsule)</u>
	Active Ingredient	15.0 mg
	Starch	407.0 mg
	Magnesium stearate	<u>3.0 mg</u>
	Total	425.0 mg

10

The active ingredient, cellulose, starch, and magnesium stearate are blended, passed through a No. 20 mesh U.S. sieve, and filled into hard gelatin capsules in 425 mg quantities.

15

Formulation 9

An intravenous formulation may be prepared as follows:

20	<u>Ingredient</u>	<u>Quantity</u>
	Active Ingredient	250.0 mg
	Isotonic saline	1000 mL

Formulation 10

A topical formulation may be prepared as follows:

25

	<u>Ingredient</u>	<u>Quantity</u>
	Active Ingredient	1-10 g
	Emulsifying Wax	30 g
	Liquid Paraffin	20 g
30	White Soft Paraffin	to 100 g

The white soft paraffin is heated until molten. The liquid paraffin and emulsifying wax are incorporated and stirred until dissolved. The active ingredient is added and

stirring is continued until dispersed. The mixture is then cooled until solid.

Formulation 11

- 5 Sublingual or buccal tablets, each containing 10 mg of active ingredient, may be prepared as follows:

		Quantity
		<u>Per Tablet</u>
	<u>Ingredient</u>	
	Active Ingredient	10.0 mg
10	Glycerol	210.5 mg
	Water	143.0 mg
	Sodium Citrate	4.5 mg
	Polyvinyl Alcohol	26.5 mg
	Polyvinylpyrrolidone	<u>15.5 mg</u>
15	Total	410.0 mg

The glycerol, water, sodium citrate, polyvinyl alcohol, and polyvinylpyrrolidone are admixed together by continuous stirring and maintaining the temperature at about 90°C.

- 20 When the polymers have gone into solution, the solution is cooled to about 50-55°C and the medicament is slowly admixed. The homogenous mixture is poured into forms made of an inert material to produce a drug-containing diffusion matrix having a thickness of about 2-4 mm. This diffusion
- 25 matrix is then cut to form individual tablets having the appropriate size.

- Another formulation employed in the methods of the present invention employs transdermal delivery devices or patches. Such transdermal patches may be used to provide
- 30 continuous or discontinuous infusion of the compounds of the present invention in controlled amounts. The construction and use of transdermal patches for the delivery of pharmaceutical agents is well known in the art. See, for example, U.S. Patent 5,023,252, the disclosure of which is

herein incorporated by reference. Such patches may be constructed for continuous, pulsatile, or on demand delivery of pharmaceutical agents.

5 Frequently, it will be desirable or necessary to introduce the pharmaceutical composition to the brain, either directly or indirectly. Direct techniques usually involve placement of a drug delivery catheter into the host's ventricular system to bypass the blood-brain barrier. One such implantable delivery system, used for the transport
10 of biological factors to specific anatomical regions of the body, is described in U.S. Patent 5,011,472, the disclosure of which is herein incorporated by reference.

Indirect techniques, which are generally preferred, usually involve formulating the compositions to provide for
15 drug latentiation by the conversion of hydrophilic drugs into lipid-soluble drugs or prodrugs. Latentiation is generally achieved through blocking of the hydroxy, carbonyl, sulfate, and primary amine groups present on the drug to render the drug more lipid soluble and amenable to
20 transportation across the blood-brain barrier. Alternatively, the delivery of hydrophilic drugs may be enhanced by intra-arterial infusion of hypertonic solutions which can transiently open the blood-brain barrier.

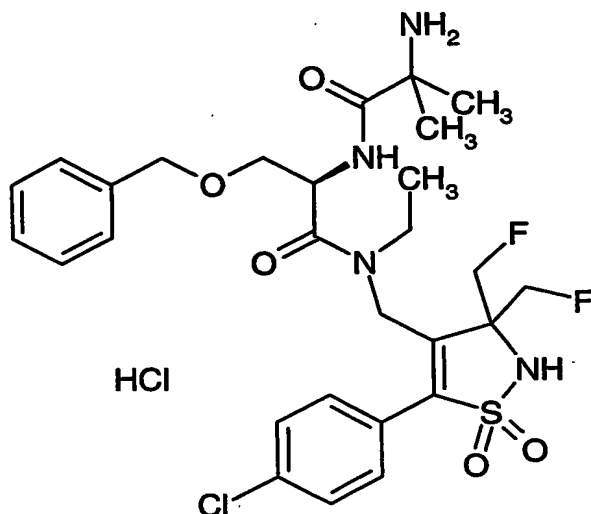
The following Examples and Preparations are
25 illustrative of the processes employed in the synthesis of the compounds of the present invention. As would be understood by persons skilled in the art, other synthetic schemes may be employed to prepare the compounds of the instant invention.

30

Example 1

(R)-2-Amino-N-(2-benzyloxy-1-([5-(4-chloro-phenyl)-3,3-bis-fluoromethyl-1,1-dioxo-2,3-dihydro-1H-1 λ ⁶-isothiazol-4-

ylmethyl]-ethyl)-carbamoyl]-ethyl)-2-methyl-propionamide
hydrochloride

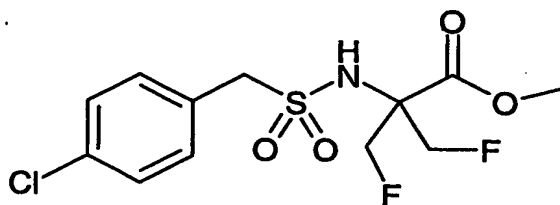


(4-Chlorophenyl)methane sulfonic acid sodium salt is prepared as follows 4-Chlorobenzylchloride (30 g, 0.186 mol) and Na₂SO₃ (47 g, 2 eq.) are refluxed for several hours in 150 mL water. A phase transfer agent like trioctylmethylammonium chloride may be added as described in Tetrahedron Lett. 1984, 25(40), 4553-6. After cooling to room temperature, the solution is extracted with ethyl acetate, the water layer is evaporated and the residue suspended in ethanol. The mixture is filtered, the filtrate is concentrated and the solid dried at 50°C under vacuum.

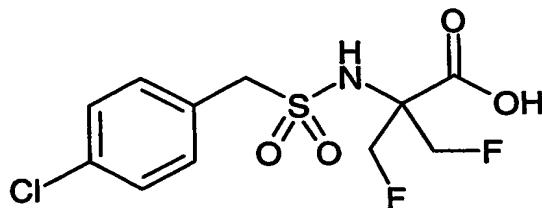
To a solution of (4-Chlorophenyl)methane sulfonic acid sodium salt, 228 mg (1.0 mmol) in 0.5 mL of phosphorus oxychloride at 0°C, is added 297 mg of phosphorus pentachloride. The reaction mixture is slowly warmed to room temperature, stirred 48 h and concentrated to dryness.

2-Amino-3-fluoro-2-fluoromethyl-propionic acid methyl ester hydrochloride, 189 mg (1.0 mmol, as described in Synthesis, 1994, pp 701-702) is combined with triethylamine (0.6 mL, 4.6 mmol), and 4-dimethylaminopyridine (cat. 5 mg), in dichloromethane (3.3 mL) at room temperature. Then 4-

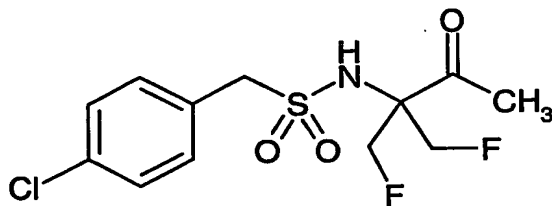
chloro- α -toluene-sulfonylchloride, 225 mg (1.0 mmol, as previously described) is added and the resulting mixture stirred at room temperature until the reaction is completed. Water is then added and the pH of the aqueous phase adjusted to 2.5 with aqueous hydrochloric acid. The mixture is extracted with dichloromethane and the combined extracts are dried over sodium sulfate and concentrated *in vacuo*. The resulting residue is chromatographed over silica (chloroform/methanol) to give the desired product, 2-(4-chloro-phenylmethanesulfonylamino)-3-fluoro-2-fluoromethyl-propionic acid methyl ester.



The ester from above (342 mg, 1.0 mmol) is combined with 2 N aqueous sodium hydroxide (7 mL), tetrahydrofuran (0.9 mL), and ethanol (0.9 mL) and the mixture stirred at room temperature until hydrolysis is complete. Aqueous hydrochloric acid (5 N) is added until the aqueous mixture reached pH 2.0 and the aqueous phase is then extracted with ethyl acetate. The combined extracts are dried over sodium sulfate and the solution concentrated *in vacuo*. The resulting solid is triturated in diethyl ether, filtered and dried to give the desired product, 2-(4-chloro-phenylmethanesulfonyl amino)-3-fluoro-2-fluoromethyl-propionic acid.

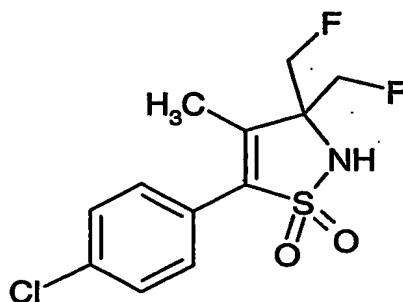


The acid from above (328 mg, 1.0 mmol) is dissolved in anhydrous dimethoxyethane (8 mL) and the mixture cooled to -60°C (dry ice/acetone bath) under nitrogen. Then methyl lithium (3.6 mL, 1.4 M in ethyl ether) is added via syringe and the resulting mixture stirred for until the reaction is completed. The reaction is then quenched into a stirred mixture of ice/1N aqueous hydrochloric acid and the aqueous mixture extracted with ethyl acetate. The combined extracts are concentrated and the resulting residue chromatographed over silica (chloroform/methanol) to give the desired ketone, *N*-(1,1-bis-fluoromethyl-2-oxo-propyl)-*C*-(4-chlorophenyl)-methanesulfonamide.



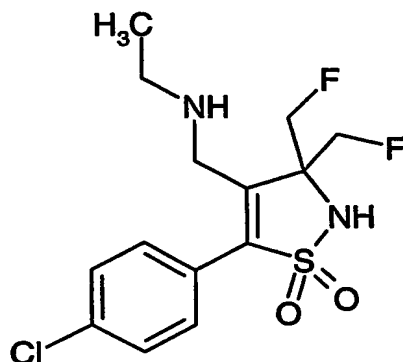
The ketone (328 mg, 1.0 mmol) is dissolved in dimethylformamide (5 mL) and then sodium hydride (60 %, 88 mg, 2.2 mmol) is added and the resulting mixture heated at 100°C until the reaction is completed. The solvent is then removed *in vacuo* and the resulting residue taken up in dilute aqueous hydrochloric acid. The aqueous mixture is extracted with ethyl acetate and the combined extracts are concentrated to leave a residue. This residue is chromatographed over silica (chloroform/methanol) to give

the desired product, 5-(4-chloro-phenyl)-3,3-bis-fluoromethyl-4-methyl-2,3-dihydro-isothiazole 1,1-dioxide.

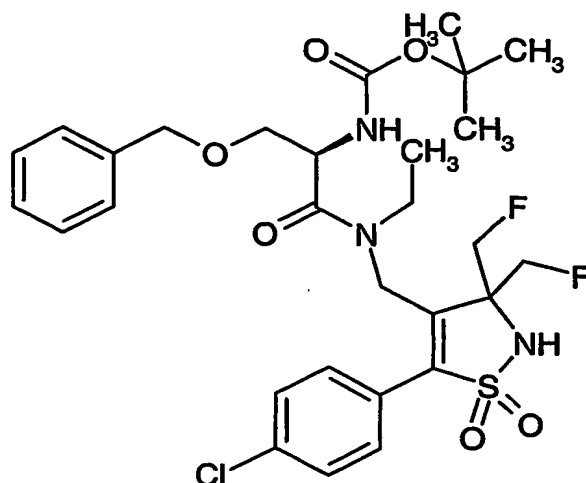


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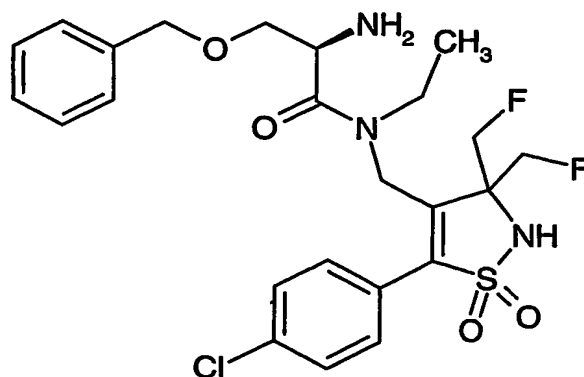
The product from above (308 mg, 1.0 mmol) is slurried in carbon tetrachloride (8.2 mL) and *N*-bromosuccinimide (265 mg, 1.5 mmol) and 2,2'-azobis(2-methyl)-propionitrile (10 mg, cat.) are added. This mixture is heated at reflux until the reaction is completed, then is cooled to ambient temperature and diluted with dichloromethane. The organic mixture is washed with water (2 x 10 mL) and dried over sodium sulfate. Concentration leaves a residue which is taken up in ethanol (6.6 mL) followed by the addition of ethylamine (70%, 0.66 mL) and this mixture is allowed to stir at room temperature until the reaction is completed. Then the mixture is concentrated and the residue chromatographed over silica (chloroform/methanol) to give the desired product, *N*-[5-(4-chloro-phenyl)-3,3-bis-fluoromethyl-1,1-dioxo-2,3-dihydro-1*H*-1 λ ⁶-isothiazol-4-ylmethyl]-ethyl-amine.



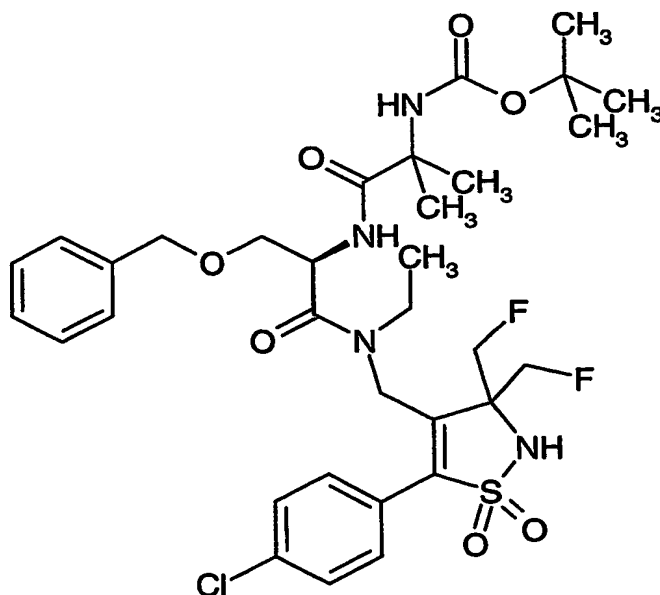
To a suspension of N-[5-(4-chloro-phenyl)-3,3-bis-
5 fluoromethyl-1,1-dioxo-2,3-dihydro-1H-1λ⁶-isothiazol-4-
ylmethyl]-ethyl-amine, 351 mg (1.0 mmol), in 4.8 mL of IPAC
are added water (2.8 mL), DCC (227 mg, 1.1 mmol), HOBt (143
mg, 1.1 mmol), IPAC (1 mL) and N-Boc-O-benzyl-D-serine (245
mg, 1.0 mmol). The mixture is allowed to stir for 14 h, then
10 is filtered rinsing with IPAC. The aqueous phase is
separated. The organic layer is washed with citric acid 0.1
M and saturated NaHCO₃, dried over Na₂SO₄ and evaporated to
give the desired product, (R)-(2-benzyloxy-1-[[5-(4-chloro-
phenyl)-3,3-bis-fluoromethyl-1,1-dioxo-2,3-dihydro-1H-1λ⁶-
15 isothiazol-4-ylmethyl]-ethyl-carbamoyl]-ethyl)-carbamic acid
tert-butyl ester.



To a solution of (R)-2-benzyloxy-1-([5-(4-chloro-
 5 phenyl)-3,3-bis-fluoromethyl-1,1-dioxo-2,3-dihydro-1H-1λ⁶-
 isothiazol-4-ylmethyl]-ethyl-carbamoyl)-ethyl)-carbamic acid
 tert-butyl ester, 628 mg (1.0 mmol) in 4.7 mL of
 dichloromethane is added 4.7 mL of trifluoroacetic acid. The
 mixture is stirred at room temperature until the reaction is
 completed, then poured into diethyl ether (500 mL) and
 10 stirred for 2 h. The white precipitate formed is filtered
 and dried to afford a white solid, which is dissolved in
 dichloromethane and washed with saturated NaHCO₃ to give the
 desired product, (R)-2-amino-3-benzyloxy-N-[5-(4-chloro-
 phenyl)-3,3-bis-fluoromethyl-1,1-dioxo-2,3-dihydro-1H-1λ⁶-
 15 isothiazol-4-ylmethyl]-N-ethyl-propionamide.



To a suspension of (R)-2-amino-3-benzyloxy-N-[5-(4-chloro-phenyl)-3,3-bis-fluoromethyl-1,1-dioxo-2,3-dihydro-1H-1 λ^6 -isothiazol-4-ylmethyl]-N-ethyl-propionamide, 528 mg (1.0 mmol), in 7.3 mL of IPAC are added water (7.6 mL), DCC (226 mg, 1.1 mmol), HOBt (147 mg, 1.1 mmol) and N-Boc-amino-isobutyric acid (222 mg, 1.1 mmol). The mixture is allowed to stir until the reaction is completed, then is filtered rinsing with IPAC. The aqueous phase is separated. The organic layer is washed with citric acid 0.1 M and saturated NaHCO₃, dried over Na₂SO₄ and evaporated to dryness. The residue is chromatographed over silica with ethanol / dichloromethan to give the desired product, (R)-[1-(2-benzyloxy-1-{[5-(4-chloro-phenyl)-3,3-bis-fluoromethyl-1,1-dioxo-2,3-dihydro-1H-1 λ^6 -isothiazol-4-ylmethyl]-ethyl-carbamoyl}-ethylcarbamoyl)-1-methyl-ethyl]-carbamic acid tert-butyl ester.



To (R)-[1-(2-benzyloxy-1-[[5-(4-chloro-phenyl)-3,3-bis-fluoromethyl-1,1-dioxo-2,3-dihydro-1H-1 λ^6 -isothiazol-4-ylmethyl]-ethyl-carbamoyl]-ethylcarbamoyl)-1-methyl-ethyl]-carbamic acid tert-butyl ester, 713 mg (1.0 mmol) is added a solution of HCl 10% in ethanol. The mixture is stirred at room temperature until the reaction is completed, then poured into diethyl ether (500 mL) and stirred for 2 h. The white precipitated formed is filtered and dried to give the desired title product.

Pituitary Cell Culture Assay for Growth Hormone (GH)
Secretion

Fifteen 250 g male Sprague-Dawley rats are used for each assay. The animals are killed by decapitation and anterior pituitaries are removed and placed into ice cold culture medium. The pituitaries are sectioned in small pieces and enzymatically digested using trypsin (Difco) to weaken connective tissue. Pituitary cells are dispersed by mechanical agitation, collected, pooled and then seeded into 96-well plates (50,000 cells/well). After 5 days of culture, the cells formed as monolayer (70 - 80 % confluent). Cells are then washed with medium (without phenol red) and incubated for 90 min at 37°C. Afterwards the cells are challenged to secrete GH by the addition of GH secretagogues to the medium. After 45 min at room temperature, the medium is removed, filtered and stored frozen until radioimmunoassays for rat GH were performed. Doses of secretagogue are added in triplicates. Compounds disclosed herein are active in the assay as described. The compounds cause a stimulation of GH secretion resulting in at least 20% increase of the basal level of GH with and EC50 < 500 nM. Preferred compounds caused a 50% increase with an EC50 < 50 nM, and more preferred compounds a 50% increase with an EC50 < 10 nM. Both EC50 and efficacy values were

calculated by the 4-parameter logistic equation. Such values were pooled and represented as mean \pm standard error, when appropriate.

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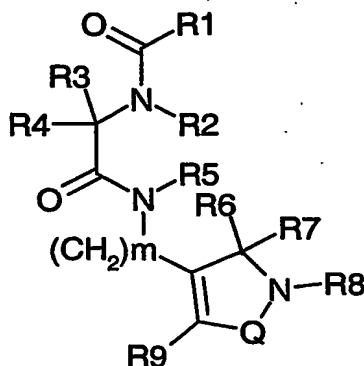
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CLAIMS

1. A compound of the Formula I



Formula I

wherein:

R1 is NHR10 or C₁-C₆alkylNHR10;

R10 is hydrogen, C₁-C₆alkyl, C₁-C₆alkyl(OH), C₁-C₆alkylidenyl(OH)R11, or an amino protecting group;

R11 is C₁-C₆alkyl, C₂-C₆alkenyl, C₁-C₆alkyl(O)C₁-C₆alkyl, C(O)O-C₁-C₆alkyl, aryl, or C₁-C₆alkylaryl;

R2 is hydrogen, C₁-C₆alkyl, aryl, or C₁-C₆alkylaryl;

R3 is unsubstituted or substituted aryl, unsubstituted or substituted C₁-C₆alkylaryl, unsubstituted or substituted C₁-C₆alkyl(O)-C₁-C₆alkylaryl, unsubstituted or substituted C₃-C₈ cycloalkyl, unsubstituted or substituted (C₁-C₆ alkyl) C₃-C₈ cycloalkyl, indolyl, indolynyl, (C₁-C₆ alkyl) indolyl;

R4 is hydrogen, C₁-C₆alkyl, aryl, C₁-C₆alkylaryl, or C₂-C₆alkenyl;

R5 is hydrogen, aryl, C₁-C₆alkylaryl, hydroxy, C₁-C₆alkoxy, unsubstituted or substituted C₁-C₆alkyl;

R6 and R7 are independently unsubstituted or substituted C₁-C₆alkyl or unsubstituted or substituted C₂-C₆alkenyl with the proviso that at least one group is substituted; or

R6 is hydrogen and R7 is substituted C₁-C₆alkyl or substituted C₂-C₆alkenyl; or

or R6 and R7 together with the carbon atom to which they are attached may form a substituted C₃-C₈ cycloalkyl group which is optionally partly unsaturated;

R8 is hydrogen, unsubstituted or substituted C₁-C₆alkyl, unsubstituted or substituted aryl, or unsubstituted or substituted C₁-C₆alkylaryl;

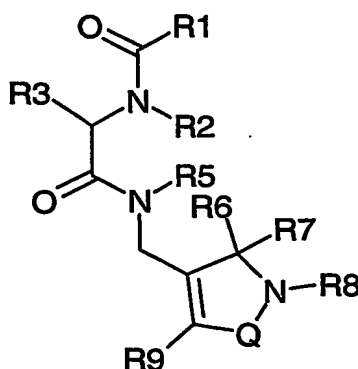
R9 is hydrogen, C₁-C₆alkyl, C₂-C₆alkenyl, C₂-C₆alkynyl, C₃-C₈cycloalkyl, C₃-C₈cycloalkenyl, cyano, unsubstituted or substituted aryl, unsubstituted or substituted -O-aryl, unsubstituted or substituted -N-aryl, unsubstituted or substituted -S-aryl, -aryl-aryl(K1)(K2), -O-aryl-aryl(K1)(K2), -N-aryl-aryl(K1)(K2), -S-aryl-aryl(K1)(K2), -O-C₁-C₆alkyl, or C₁-C₆alkylaryl, wherein K1 is halo or -CF₃, and K2 is hydrogen, halo or -CF₃ or K1 and K2 together form a methylenedioxy group;

Q is -S(O)₂- or -C(O)-;

m is a number selected from 1 or 2;

or a pharmaceutically acceptable salt or solvate thereof.

2. A compound according to claim 1 having Formula II



Formula II

wherein

R1, R2, R3, R5, R6, R7, R8, R9 and Q are as defined in claim 1 or a pharmaceutically acceptable salt or solvate thereof.

3. A compound according to claim 1 or 2 wherein R3 is selected from unsubstituted or substituted aryl, unsubstituted or substituted C₁-C₆alkylaryl, unsubstituted or substituted C₁-C₆alkyl(O)-C₁-C₆alkylaryl, unsubstituted or substituted (C₁-C₆ alkyl) C₃-C₈ cycloalkyl, or a pharmaceutically acceptable salt or solvate thereof.

4. A compound according to claim 3 wherein the unsubstituted or substituted aryl group, unsubstituted or substituted C₁-C₆alkylaryl or unsubstituted or substituted C₁-C₆alkyl(O)-C₁-C₆alkylaryl group contains an aryl moiety selected from phenyl, thiazolyl, pyridyl, naphthyl, thienyl, oxazolyl, isoxazolyl and indolyl optionally substituted by from one to three groups independently selected from C₁-C₆ alkyl, -OC₁-C₆ alkyl, -OCF₃, amide, aryl, aryloxy, SO₂(C₁-C₆ alkyl), SO₂CF₃, NHamide, carboxamide, sulfonamide, Nhsulfonamide, imide, hydroxy, carboxy, nitro, halo, tri(chloro or fluoro)methyl, and cyano, or a pharmaceutically acceptable salt or solvate thereof.

5. A compound according to any one of claims 1 to 4 wherein R3 is an unsubstituted or substituted aryl group, an unsubstituted or substituted C₁-C₆ alkylaryl group or an unsubstituted or substituted C₁-C₆alkyl(O)-C₁-C₆alkyl aryl group wherein:

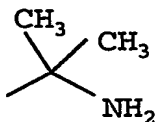
the C₁-C₆alkyl moiety within the unsubstituted or substituted C₁-C₆ alkylaryl group is methyl, ethyl or propyl;

the C₁-C₆alkyl(O)-C₁-C₆alkyl moiety within the unsubstituted or substituted C₁-C₆alkyl(O)-C₁-C₆alkyl aryl group is a moiety of formula -CH₂OCH₂-;

the unsubstituted or substituted aryl moiety is phenyl, naphthyl, thiazolyl, indolyl, 2-fluorophenyl, 3-fluorophenyl, 4-fluorophenyl, 2,3-difluorophenyl, 2,4-difluorophenyl, 2,5-

difluorophenyl, 2,6-difluorophenyl, 3,4-difluorophenyl, 3,5-difluorophenyl, 2,4,6-trifluorophenyl, 2,4,5-trifluorophenyl, 2,3,6-trifluorophenyl, 2,3,5-trifluorophenyl, 2-chlorophenyl, 3-chlorophenyl, 4-chlorophenyl, 2,6-dichlorophenyl, 2-fluoro-6-chlorophenyl, 2-fluoro-3-chlorophenyl, 2-fluoro-4-chlorophenyl, 2,6-difluoro-3-chlorophenyl, 4-trifluoromethylphenyl, 3-trifluoromethylphenyl, 2-trifluoromethylphenyl, 2-fluoro-5-trifluoromethylphenyl, 4-trifluoromethoxyphenyl, 3-trifluoromethoxyphenyl, 2-trifluoromethoxy, 2-cyanophenyl, 3-cyanophenyl, 4-cyanophenyl, 4-methanesulphonylphenyl, or 2-methyl thiazolyl;
or a pharmaceutically acceptable salt or solvate thereof.

6. A compound according to any one of claims 1 to 5 wherein R1 is



or a pharmaceutically acceptable salt or solvate thereof.

7. A compound according to any one of claims 1 to 6 wherein R6 and R7 are independently C₁-C₆alkyl or C₂-C₆alkenyl, in which one or both groups are substituted by one, two, or three halo atoms; or R6 is hydrogen and R7 is C₁-C₆alkyl, C₂-C₆alkenyl which is substituted by one, two, or three halo atoms; or R6 and R7 together with the carbon atom to which they are attached may form a C₃-C₈cycloalkyl group which is optionally partly unsaturated and which is substituted by one, two, or three halo atoms, or a pharmaceutically acceptable salt or solvate thereof.

8. A compound according to any one of claims 1 to 7 wherein R4 is hydrogen or methyl, or a pharmaceutically acceptable salt or solvate thereof.

5 9. A compound according to any one of claims 1 to 8 wherein R5 is hydrogen, C₁-C₆alkyl, C₁-C₆alkoxy, C₁-C₆alkyl which is substituted by hydroxy or C₁-C₆alkyl which is substituted by one, two, or three halo atoms, or a pharmaceutically acceptable salt or solvate thereof.

10 10. A compound according to any one of claims 1 to 9 wherein R8 is hydrogen, C₁-C₆alkyl, benzyl, C₁-C₆alkyl which is substituted by hydroxy, C₁-C₆alkyl which is substituted by one, two, or three halo atoms, phenyl substituted by one, 15 two, or three halo atoms or benzyl substituted by one, two, or three halo atoms, or a pharmaceutically acceptable salt or solvate thereof.

20 11. A compound according to any one of claims 1 to 10 wherein R9 is selected from the group consisting of unsubstituted or substituted thienyl, unsubstituted or substituted naphthyl, unsubstituted or substituted phenoxy and unsubstituted or substituted phenyl; wherein the substituents when present are each independently selected 25 from the group consisting of halo, methyl, ethyl, propyl, t-butyl, trifluoromethyl, trifluoromethoxy, methoxy, ethoxy, cyano, methylsulphonyl, phenyl, phenoxy, thienyl, pyridyl, thiazolyl, oxazolyl, nitro, CONH₂, furanyl, benzothiophenyl and benzofuranyl; 30 or a pharmaceutically acceptable salt or solvate thereof.

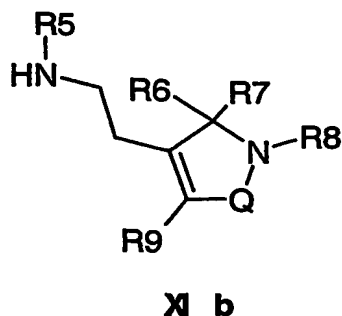
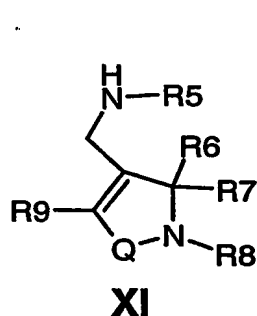
12. A compound of according to claim 11 wherein R9 is selected from phenyl, 4-methylsulphonylphenyl, 3-methylsulphonylphenyl, 4-fluorophenyl, 2-fluorophenyl, 3-

fluorophenyl, 3-chlorophenyl, 2-chlorophenyl, 4-chlorophenyl, 4-t-butylphenyl, 4-trifluoromethylphenyl, 3-trifluoromethylphenyl, 4-nitrophenyl, 3-nitrophenyl, 4-bromophenyl, 3-bromophenyl, 2-bromophenyl, 4-methylphenyl, 5 3-methylphenyl, 4-phenylphenyl, 3-phenylphenyl, 4-phenoxyphenyl, 3-phenoxyphenyl, 4-cyanophenyl, 3-cyanophenyl, 4-carbamoylphenyl, 4-methoxyphenyl, 3-methoxyphenyl, thienyl, thiazolyl, pyridyl, phenoxy, 4-chlorophenoxy, 2,3-dichlorophenyl, 3,4-dichlorophenyl, 10 naphthyl, oxazolyl, 2,4-difluorophenyl, 3,4-difluorophenyl, 3,5-difluorophenyl, 2,3-difluorophenyl, 2,6-difluorophenyl, 2,5-difluorophenyl, 2-fluoro-3-chlorophenyl, 4-ethylphenyl, 4-ethoxyphenyl 3,4,5-trifluorophenyl, 3-fluoro-4-chlorophenyl and 4-carbamoylphenyl;
15 or a pharmaceutically acceptable salt or solvate thereof.

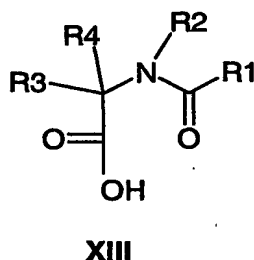
13. A pharmaceutical formulation comprising one or more compounds according to any one of claims 1 to 12 or a 20 pharmaceutically acceptable salt or solvate thereof, and one or more pharmaceutically acceptable diluents or carriers therefor.

14. A pharmaceutical formulation according to claim 13 25 wherein the formulation further comprises one or more growth hormone secretagogue compounds and/or a bone-antiresorptive agent.

15. A process for producing a compound of Formula I as 30 defined in any one of claims 1 to 12 comprising coupling a compound of Formula XI or XIb



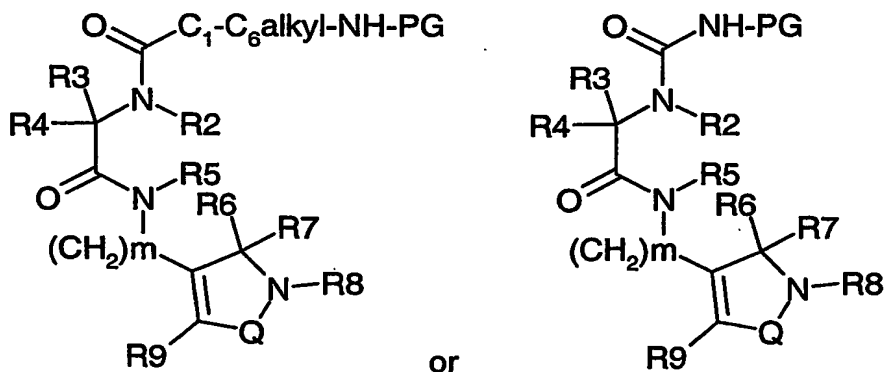
with a compound of formula XIII



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wherein R1, R2, R3, R4, R5, R6, R7, R8, R9 and Q are as defined in any one of claims 1 to 12.

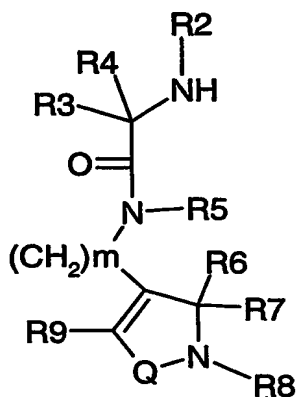
- 10 16. A process for producing a compound of Formula I as defined in any one of claims 1 to 12 comprising deprotecting a compound of Formula



- 15 wherein R2, R3, R4, R5, R6, R7, R8, R9, m and Q are as defined in any one of claims 1 to 12, and PG is an amino protecting group.

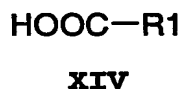
17. A process for producing a compound of Formula I as defined in any one of claims 1 to 12 comprising coupling a compound of Formula

5



with a compound of formula XIV

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wherein R1, R2, R3, R4, R5, R6, R7, R8, R9 and Q are as defined in any one of claims 1 to 12.

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18. A compound according to any one of claims 1 to 12 for the treatment of the human or animal body by therapy.

19. Use of a compound according to any one of claims 1 to 12 or a pharmaceutically acceptable salt or solvate thereof in the manufacture of a medicament for the treatment of a physiological condition which may be modulated or ameliorated by an increase in endogenous growth hormone.

20. A method of using a compound of claim 1 or 2 or a pharmaceutically acceptable salt or solvate thereof

for the treatment of a physiological condition which may be modulated or ameliorated by an increase in endogenous growth hormone, which method comprises administering to an animal in need of said treatment an effective amount of a compound

5 of formula I.

Abstract**GROWTH HORMONE SECRETAGOGUES**

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This invention relates to novel compounds which are useful in the modulation of endogenous growth hormone levels in a mammal. The invention further relates to novel intermediates for use in the synthesis of said compounds, as well as novel processes employed in these syntheses. Also included are methods of treating a mammal which include the administration of said compounds.

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